

Monitor Sx64

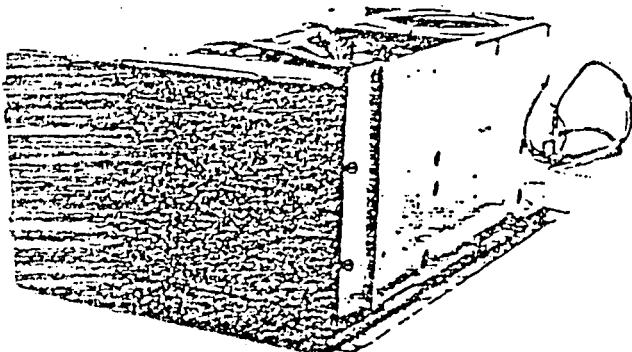
• Commodore

SERVICE MANUAL

MODEL

250622-02 PAL

5" COLOR VIDEO MONITOR



No.5463
Sept.1983

250622-02

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* With 250622-02 SCHEMATIC DIAGRAM

SPECIFICATIONS

Dimensions: 16.5cm(w) x 28.0cm(D) x 11.6cm(H)

Weight: 14.4 kg

Color System	PAL
Horizontal resolution	220 Lines
Video/Sync Input	1Vp-p.
Chroma Input	1Vp-p.
Audio input	0.8Vp-p, High Impedance.
Scan frequency	H. 15.63 kHz, V. 50 Hz
Power input	DC 12V
Power Consumption	1.35A(max.), 1.18A(Avg.)
Picture tube	5, 55 degrees deflection, In-line gun Dot screen Quick Start.
Viewable picture size	7.9 cm(H) x 10.4 cm(W)
High voltage	14 kV ± 1 kV (at zero beam current)
Speaker	66cm round type, 16 Ω
Audio power output	0.45W
Tube	1
IC	4
Transistor	25

(Design and specifications subject to change without notice.)

1. SAFETY PRECAUTION FOR MONITOR

1. The design of this product contains special hardware, many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Service should be performed by qualified personnel only.
2. Alterations of the design or circuitry of receiver should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacturer of responsibility for personal injury or property damage resulting therefrom.
3. Many electrical and mechanical parts in television sets have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the parts list of Service manual. Electrical components having such features are identified by shading on the schematics and by () on the parts list in Service manual. The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement part shown in the parts list in Service manual may create shock, fire, or other hazards.
4. If any repair has been made to the chassis, it is recommended that the Bi setting should be checked or adjusted (See ADJUSTMENT OF BI VOLTAGE).
5. The high voltage applied to the picture tube must conform with that specified in Service manual. Excessive high voltage can cause an increase in X-Ray emission, arcing and possible component damage; therefore operation under excessive high voltage conditions should be kept to a minimum, or should be prevented. If severe arcing occurs, remove the AC power immediately and determine the cause by visual inspection (incorrect installation, cracked or melted high voltage harness, poor soldering, etc.). To maintain the proper minimum level of soft X-Ray emission, components in the high voltage circuitry including the picture tube must be the exact replacements or alternatives provided by the manufacturer of the complete product.
6. Do not check high voltage by drawing an arc. Use a high voltage meter or a high voltage probe with a VTVM. Discharge the picture tube before attempting meter connection, by connecting a clip lead to the ground frame and connecting the other end of the lead through a $10k\Omega$ 2W resistor to the anode button.

7. When service is required, observe the original lead dress. Extra precaution should be given to assure correct lead dress in the high voltage circuit area. Where a short circuit has occurred, those components that indicate evidence of overheating should be replaced. Always use the manufacturer's replacement components.

8. ISOLATION CHECK

(SAFETY FOR ELECTRICAL SHOCK HAZARD)

After re-assembling the product, always perform an isolation check on the exposed metal parts of the cabinet (antenna terminals, channel selector knobs, metal cabinet, screwheads, earphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock.

(1) DIELECTRIC STRENGTH TEST

The isolation between the AC primary circuit and all metal parts exposed to the user, particularly any exposed metal part having a return path to the chassis should withstand a voltage of 1,100 V AC (r.m.s.) for a period of one second.

This method of test requires a test equipment not generally found in the service trade.

(2) LEAKAGE CURRENT CHECK

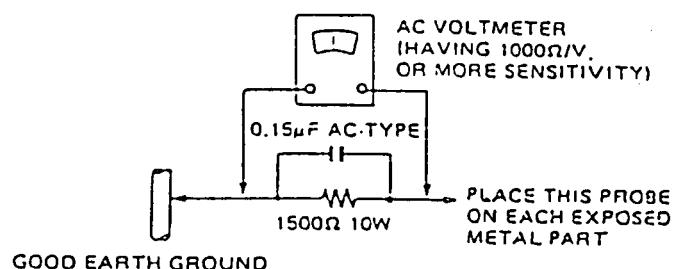
Plug the AC line cord directly into the AC outlet (do not use a line isolation transformer during this check.) Using a "Leakage Current Tester", measure the leakage current from each exposed metal part of the cabinet, particularly any exposed metal part having a return path to the chassis, to a known good earth ground (water pipe, etc.). Any leakage current must not exceed 0.5mA AC (r.m.s.).

ALTERNATE CHECK METHOD

Plug the AC line cord directly into the AC outlet (do not use a line isolation transformer during this check.). Use an AC voltmeter having 1,000 ohms per volt or more sensitivity in the following manner. Connect a 1500Ω 10W resistor paralleled by a $0.15\mu F$ AC-type capacitor between an exposed metal part and a known good earth ground (water pipe, etc.).

Measure the AC voltage across the resistor with the AC voltmeter.

Move the resistor connection to each exposed metal part, particularly any exposed metal part having a return path to the chassis, and measure the AC voltage across the resistor. Now, reverse the plug in the AC outlet and repeat each measurement. Any voltage measured must not exceed 0.35V AC (r.m.s.). This corresponds to 0.5mA AC (r.m.s.).



2. SERVICE ADJUSTMENTS

PURITY

1. Display a monochrome pattern.
2. As viewed from the back (See Fig. 2-1), turn the magnet lock counter-clockwise to loosen it.
3. Turn the green cutoff VR (R707) fully clockwise and the red and blue cutoff VRs (R704, R701) fully counter-clockwise. (Fig. 2-8)
- Adjust the screen VR (Fig. 2-8) so that the vertical green band becomes easy to see.
4. Loosen the deflection yoke securing screw and slide the yoke fully rearward to obtain color shading in the green disk.
5. Overlap the two purity magnet tabs and set them to 12 o'clock position.
6. Open and close the two purity magnets (scissor fashion) and adjust so that the green disk is positioned at the centre of the picture.
- If green disk is not obtained, adjust for uniform overall coloration.
7. Slide the deflection yoke forward and adjust its position so that the green color completely fills the picture area.
8. Confirm that uniform overall rasters of both red and blue single color rasters can also be obtained in the same manner.
9. Secure the deflection yoke retaining screw moderately so that the deflection yoke does not move back and forth.

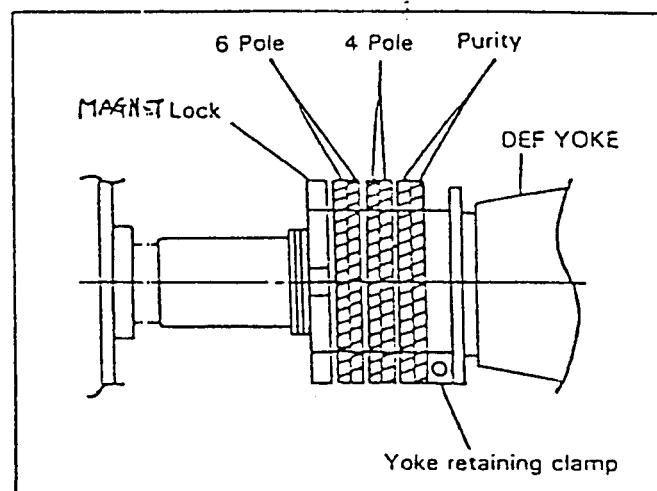


Fig. 2-1

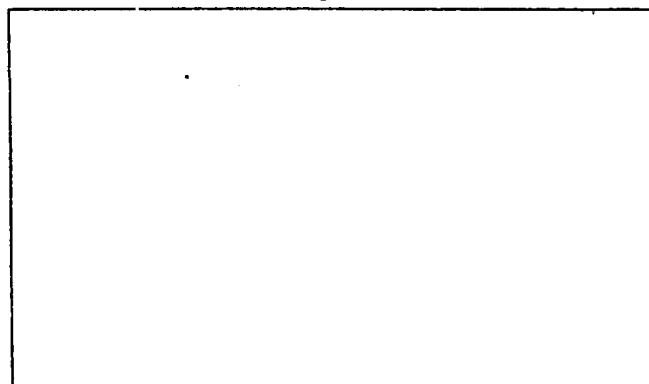


Fig. 2-2

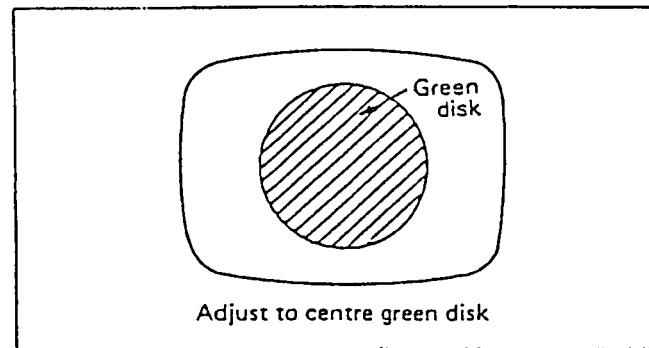


Fig. 2-3

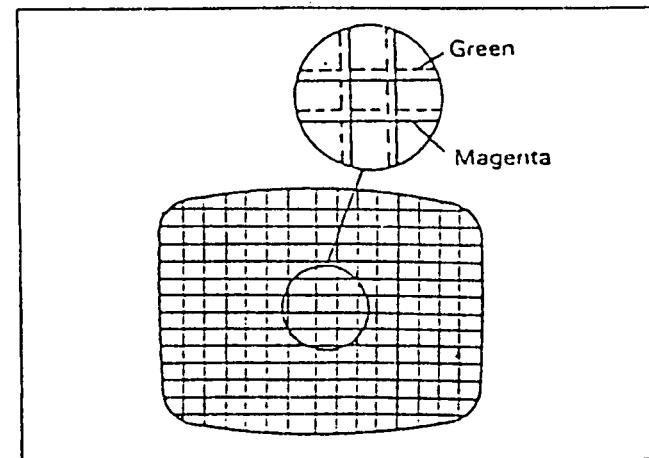


Fig. 2-4

TRC-1223A-2 (DEF. POWER REG. & AUDIO OUT PCB ASS'Y) 3/3

SYMBOL No.	PART No.	PART NAME.	REMARK
COIL			
L15Q1	CE4&Q24-Q&2	Hor. Lin.	
15Q3	CJ3&Q3Q-Q54	Coil	
1522	CE4&14Q-Q&Q	W Coil	
19Q1	CJ3&131-Q&A	Power Choke	
TRANSFORMER			
T15Q1	A76568-MA	H. Drive Transf.	
15Q2	△ CJ39587-Q&A	F. B. Transf.	
1531	C39Q84-A	Side Pin Transf.	
19Q1	A76567-MA	P. Drive Transf.	
DIODE			
D15Q1	HZS6.8E(B2)	Zener Diode	
15Q2	V19E	Si. Diode	
15Q4	VQ9E	"	
~7			
15Q8	U19B(V)	"	
16Q1	HZS18E(B3)	Zener Diode	
19Q2	U19B	Si. Diode	
19Q3	HZS6.8E(B2)	Zener Diode	
19Q4	HZS12E(B)	"	
19Q5	HZS6.8E(B2)	"	
19Q6	ISS133	Si. Diode	
19Q7	HZS13E(B1)	Zener Diode	
19Q8	ISS133	Si. Diode	
19Q9	"	"	
TRANSISTOR			
Q14Q1	12SA1815(Y,GR)	Transistor	
15Q1	12SC1685	Si. Transistor	
15Q2	12SA817A(0,Y)	"	
15Q3	△ 2SC2335	"	
16Q1	12SD1133	Transistor	

TRC-1223A-2 (DEF. POWER REG. & AUDIO OUT PCB ASS'Y) 1/3

SYMBOL No.	A	PART No.	PART NAME.	REMARK
VARIABLE RESISTOR				
R1409		QVZ3507-223	VR(V. HEIGHT)	22k Ω B
1413	:	-222	" (V. LIN.)	2.2k Ω "
1417	:	-102	" (V. CENT.)	1k Ω "
1508		A75557-222	" (H. HOLD)	2.2k Ω "
1902		CEX40054-023	" (B1 ADJ)	2k Ω "
RESISTOR				
R1917		QRG019J-152S	OMR	1.5k Ω 1W J
1926		QRM024K-R22	MPR	0.22 Ω 2W K
CAPACITOR				
C1401		QEN61HM-105Z	BPE Cap.	1 μ F 50V M
1404		QEN51HM-105	"	" " "
1405		QFZ0083-104M	M. Cap.	0.1 μ F " K
1408		QEE51EK-105B	Tan. Cap.	1 μ F 25V "
1409		QEE51AK-226M	" :	2.2 μ F 10V "
1410	,	-226M	"	" " "
1412		QEU51EM-108M	E Cap.	1000 μ F 25V M
1413		QEB51HM-224M	"	0.22 μ F 50V "
1509		QFP31HJ-562S	P.P Cap.	5600 μ F " J
1515	Δ	QFP42JJ-562S	"	" 630V "
1516	Δ	,	-472M	4700 μ F " "
1517	Δ	,	-472M	" " "
1518		QFH52AJ-155M	MM Cap.	1.5 μ F 100V "
1519		QFP32DK-473M	P.P Cap.	0.047 μ F 200V K
1520		,	-473M	" " "
1528		QEN61HM-474Z	BPE Cap.	0.47 μ F 50V M
1601		QEN51HM-105	"	1 μ F " "

TRC-1223A-1 (VIDEO & CHROMA PCB ASS'Y)

2/2

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TRC-1223A-1 (VIDEO & CHROMA PCB ASS'Y) 1/2

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SYMBOL No.	Δ	PART No.	PART NAME.	REMARK
VARIABLE RESISTOR				
R1384		ICEX48Q53-Q53	VR(DL AMP)	5k Ω B
1781		IA75557-183	" (B. CUT OFF)	10k Ω "
1784		" -183	" (R. CLT OFF)	" "
1786		" -221	" (R. DRIVE)	220 Ω "
1787		" -183	" (G. CUT OFF)	10k Ω "
1789		" -221	" (G. DRIVE)	220 Ω "
RESISTOR				
R1710		QRGQ19J-123S	OMR	12k Ω 1W J
1712		" -123S	"	" " "
1714		" -123S	"	" " "
CAPACITOR				
C1385		QEB51HM-224M	E Cap.	0.22 μ F 50V M
1324		QAT3QQ1-Q18	Trimmer Cap.	"
COIL				
L1281		A76186-1.5	Peaking Coil	7.5 μ H
1282		A49468-562	"	5600 μ H
1283		" -181	"	100 μ H
1381		A76186-8.2	"	1.8.2 μ H
1382		" -68	"	68 μ H
TRANSFORMER				
T1382		ICE4Q395-QQ1	C.W. Transf.	
1383		ICE4Q396-QQ1	IDL P Transf.	
DIODE				
D1281		1SS133	Si. Diode	
~5				

3. REPLACEMENT PARTS LIST

PRODUCT SAFETY NOTE

Components identified by the Δ symbol in the PARTS LIST and the shaded areas on the Schematic have special characteristics important to safety. Before replacing any of these components read carefully the SAFETY PRECAUTION on Page 3 of this Service Manual. DO NOT degrade the safety of the set through improper servicing.

1. ABBREVIATED WORD OF RESISTORS AND CAPACITORS
RESISTOR

CR : Carbon Resistor
 Comp. R : Composition Resistor
 OMR : Oxide Metal Film Resistor
 VR : Variable Resistor
 MFR : Metal Film Resistor
 CMFR : Coating Metal Film Resistor

F R : Fusible Resistor
 UNFR : Nonflammable Resistor
CAPACITOR
 C Cap. : Ceramic Capacitor
 M Cap. : Mylar Capacitor
 E Cap. : Electrolytic Capacitor

BP E Cap. : Bi-Polar (or Non-Polar)
 Electrolytic Capacitor
 MN Cap. : Metallized Mylar Capacitor
 PP Cap. : Polypropylene Capacitor
 MP Cap. : Metallized PP Capacitor
 PS Cap. : Polystyrol Capacitor
 Tan. Cap. : Tantal Capacitor

2. FOLLOWING RESISTORS AND CAPACITORS OF STANDARD ELECTRICAL COMPONENTS ARE OMITTED FROM THIS PARTS LIST. EACH PART NUMBER OF THESE STANDARD REPLACEMENT COMPONENTS IS DEFINED AS FOLLOWS.
Carbon Resistor (C R): Lead form (-OC-)

Rating	Part No.
1/2W	QRD141J- <u> </u> <u> </u> CR Constant term Tolerance Lead form
1/2W	QRD121J- <u> </u> <u> </u>

Composition Resistor (Comp. R): Lead form (-MC-)

Rating	Part No.
1/2W	QRC121K- <u> </u> <u> </u> Comp. R Constant term Tolerance Lead form

Mylar Capacitor (M Cap.): Lead form (Δ)

Withstand Voltage	Part No.
50V	QFM41HK- <u> </u> <u> </u> M Cap. Constant term Lead form
100V	QFM42AK- <u> </u> <u> </u>
200V	QFM42DM- <u> </u> <u> </u>

Ceramic Capacitor (C Cap.): Lead form (Δ)

Withstand Voltage	Parts No.
25V	QCS11EJ- <u> </u> <u> </u> C Cap. 25V Constant term Lead form Tolerance
50V	QCS11HP- <u> </u> <u> </u>
500V	QCS12HP- <u> </u> <u> </u>

Electrolytic Capacitor (E Cap.): Lead form (Δ)

Withstand Voltage	Parts No.
6.3V	QET40JR- <u> </u> <u> </u> E Cap. 6.3V Constant term Lead form Tolerance
10V	QET41AR- <u> </u> <u> </u>
16V	QET41CR- <u> </u> <u> </u>
25V	QET41ER- <u> </u> <u> </u>
50V	QET41HR- <u> </u> <u> </u>

3. DECODING OF TOLERANCE AND CONSTANT TERM

$$J: \pm 5\% \quad K: \pm 10\% \quad M: \pm 20\% \quad N: \pm 30\% \quad H: +50\% \quad Z: +80\% \quad P: +100\% \quad A: +100\% \quad R: +30\%$$

CONSTANT TERM

- Carbon Resistor (1/2W, $\pm 5\%$ Tolerance)

QRD141J-

CONSTANT TERM.

- <u> </u> <u> </u>	2.7 Ω	\rightarrow QRD141J-2R7
: :		
1 R 0	- 1.0 Ω	$\rightarrow 47 \times 10^3 \rightarrow$ QRD141J-473
: :		
9 R 7	- 9.7 Ω	

 1 0 \square - 10 Ω means 10×10^3 (Ω)

 | : : |
 8 2 \square - 82 Ω means 82×10^3 (Ω)

- Ceramic Capacitor (50 Volts, $\pm 5\%$ Tolerance)

QCS11HJ-

CONSTANT TERM.

- <u> </u> <u> </u>	5.0F	\rightarrow QCS11HJ-5R0
: :		
1 R 0	- 1.00F	$\rightarrow 68 \times 10^3 \rightarrow$ QCS11HJ-58
: :		
8 R 0	- 8.00F	$\rightarrow 33 \times 10^3 \rightarrow$ QCS11HJ-33

 1 0 \square - 10F means 10×10^3 (F)

 | : : |
 8 8 \square - 88F means 88×10^3 (F)

Alignment location

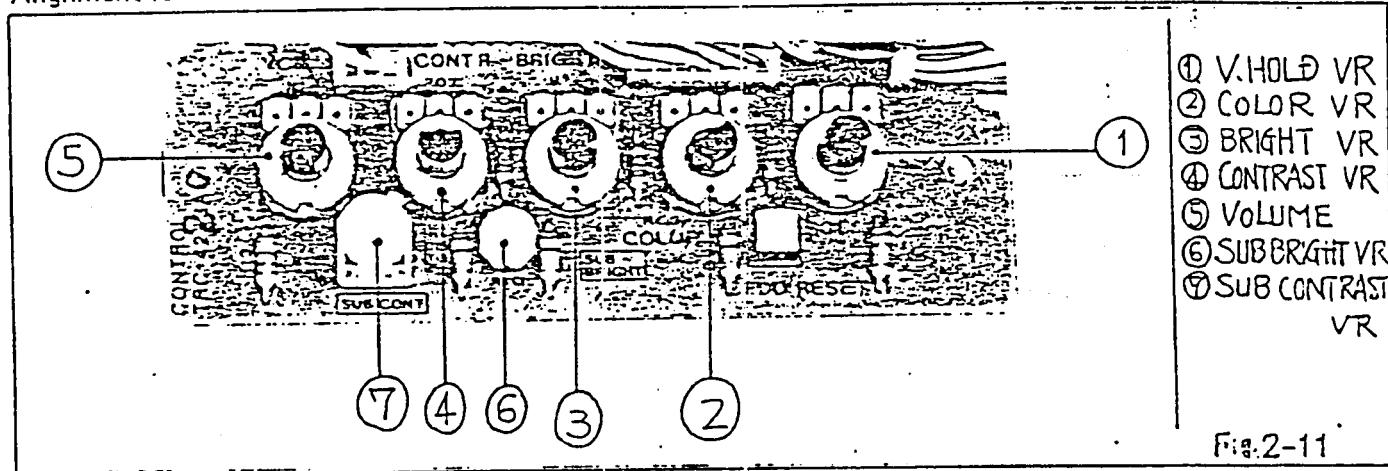


Fig.2-11

B1 VOLTAGE (28V)

Cutoff the picture by the bright VR (R4211) and sub bright VR (R4210).

Measure the voltage between TP-91 of the def., power reg. and Audio out PB Assy and ground.

Adjust B1 adj. VR (R902) to obtain 28V.

FOCUS

Adjust the FOCUS control for best overall definition and picture detail at normal brightness and contrast.

V. CENTER

Adjust the V. center VR (R417) to the optimum vertical picture position.

HORIZONTAL OSCILLATOR

1. Set the H. Hold VR to the mechanical center position.
2. Connect the jumper clip between TP-33 and earth.
3. While rotating the H. Hold VR, keep the picture stationary or slowly moving.
4. Remove the jumper clip.
5. Make sure that the set maintains horizontal sync, when signals are switched.

H. CENTER

Set the H.Center switch (S&5) and Sub-H. Center switch (S&6) to the optimum horizontal picture position.

VERTICAL HEIGHT AND LINEARITY

1. Display a pattern which allows easy confirmation of symmetry (such as a circle or crosshatch).
2. Reduce the vertical size with the V. HEIGHT VR.
3. Adjust the vertical symmetry with the V. LIN. VR.
4. Readjust the vertical height, so that the picture extends to normal size.

SUB CONTRAST AND SUB BRIGHT

1. Display a picture and set the contrast and bright VRs to the center click positions.
2. Adjust the sub contrast VR (R4206) and sub bright VR (R4210) for optimum display.

COLOR SYNC

1. Display a color video signal and apply bias +10V to TP-45.
2. Connect a jumper clip between TP-46A and TP-46B.
3. Use a nonmetallic driver to turn trimmer capacitor C324.
4. Adjust so that the rolling color stripes become thick and the rolling slows or stops.
5. Remove jumper wire.
6. Confirm that color sync, is not disrupted when signals are switched.

DL-MATRIX

1. Display a color video signal.
2. Set the oscilloscope to X-Y range, and connect its X-probe to TP-48 and its Y-probe to TP-49.
3. Connect a jumper clip between TP-46A and TP-46B. And apply bias +10V to TP-45.
4. Adjust the trimmer capacitor (C324) slightly so that the color becomes unlocked and the loops of the displayed lissajous figure appear on the scope. (Fig.2-12)
5. Adjust the DL AMP control (R304) for the absence of loops and adjust the DL PHASE TRANSF. (T303) so that each pair of lines merge together.
6. Adjust the trimmer capacitor (C324) to just regain floating color synchronization.
7. Remove a jumper clip and bias +10V.

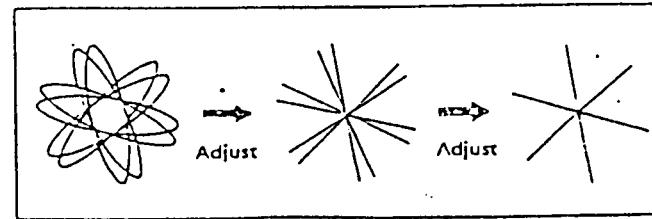
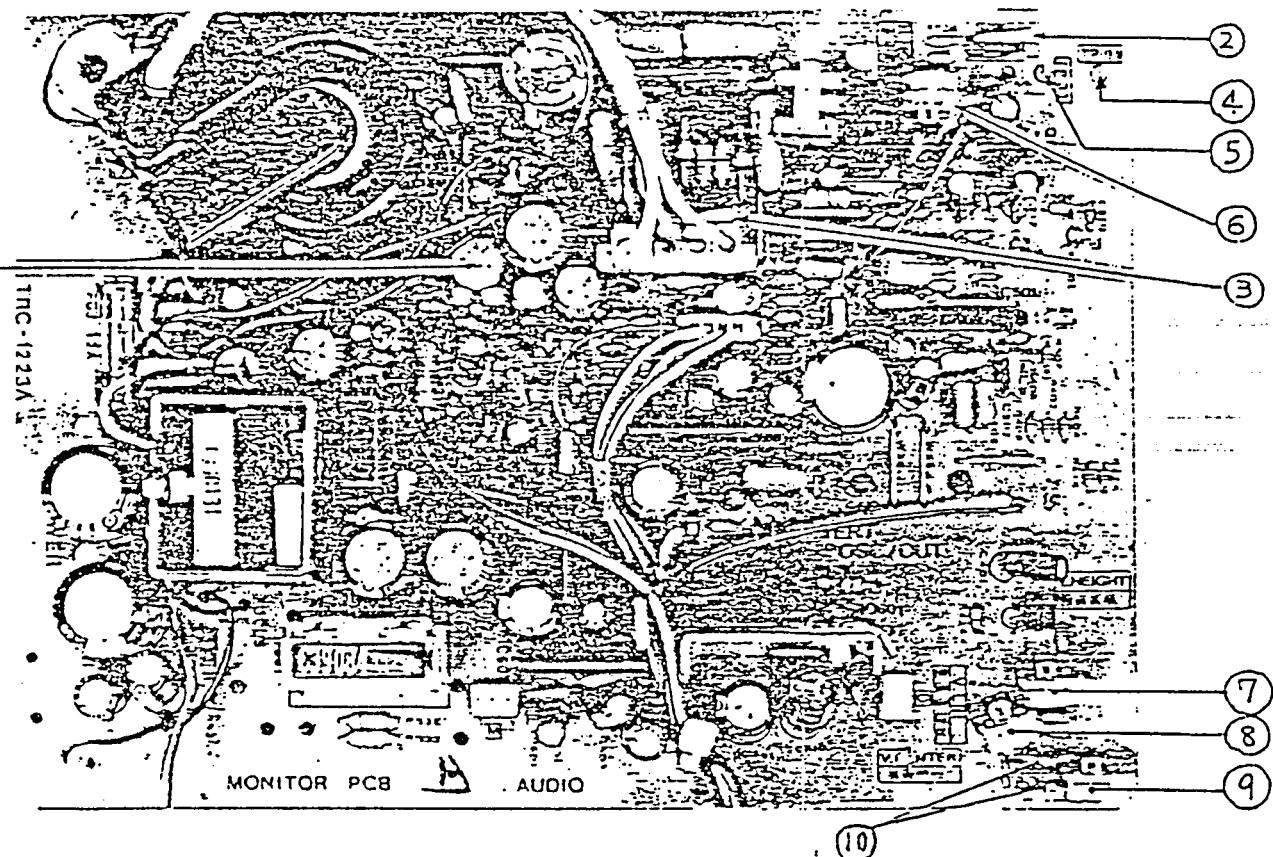


Fig. 2-12

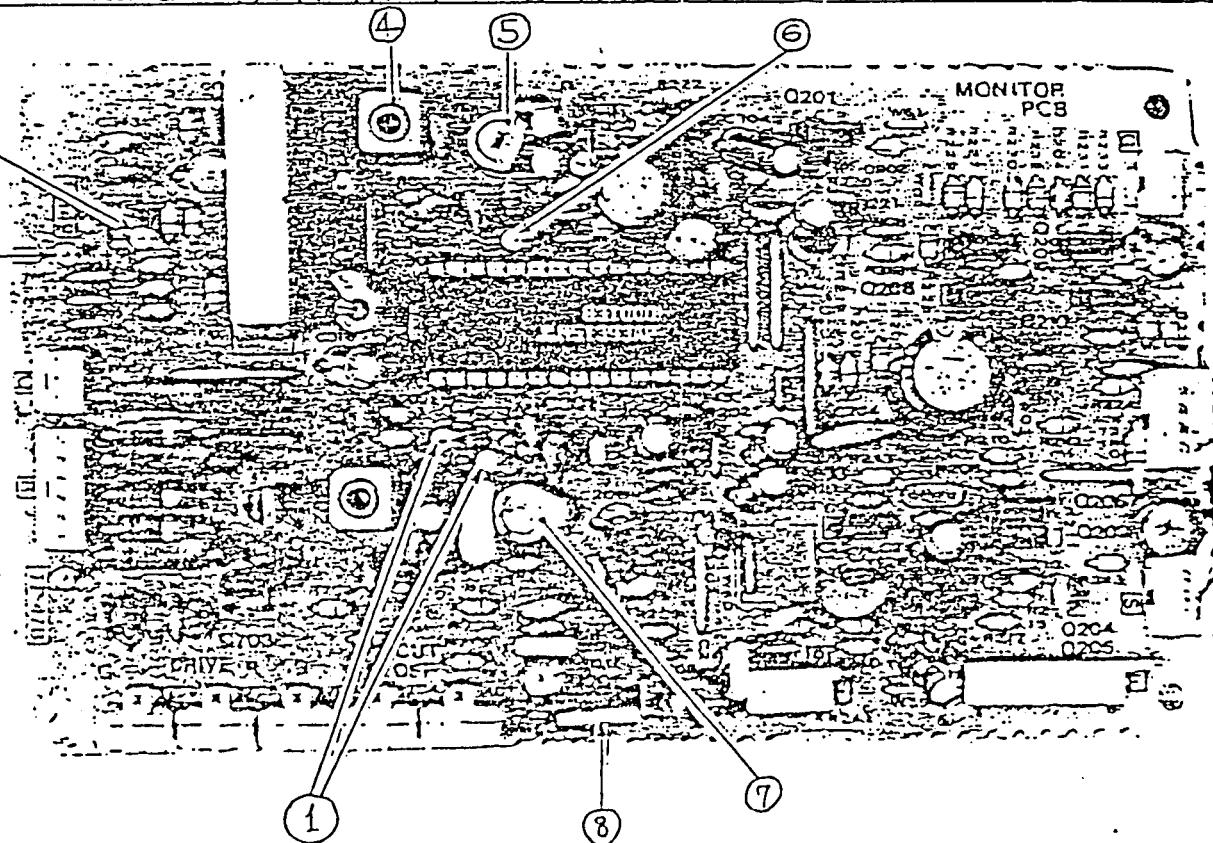
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Fig.2-9



- ① : B1 ADJ. VR ② : H.Center
② : Sub.H.Center ④ : TP-91(B1) ⑤ : TP-33 ⑦ : V.Height VR ⑨ : V.Center VR
⑥ : H.Hold VR ⑧ : V.Lim.VR ⑩ : TP-35A/B

Fig.2-10



- ① : TP-46A/B ③ : TP-48 ⑤ : DL AMP VR ⑦ : C324 (Trimmer)
② : TP-49 ④ : T303 (DL.P.Transf.) ⑥ : TP-45 ⑧ : S201 (Cut off Service SW.)

DYNAMIC CONVERGENCE (CONER)

1. Remove the wedge.
2. Adjust convergence as shown in Fig. 2-7 by tilting the yoke up and down; then insert the wedges on top and bottom.
3. App'y (modeler's) glue on the wedges and magnets to fix.
4. Tighten the screw of the deflection yoke.
5. Turn the magnet lock and tighten securely.

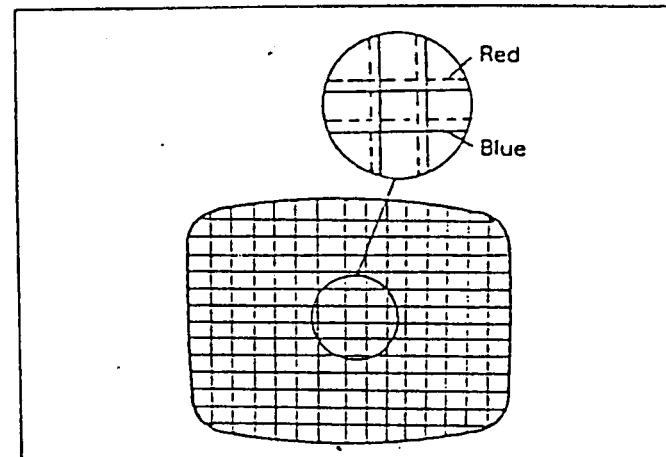


Fig. 2-5

WHITE BALANCE

1. Display a monochrome pattern.
2. After switching the Cut off Service SW. to SERVICE, short TP-35A and TP-35B with a jumper wire, and then display a single horizontal line.
3. Turn the red, blue and green cutoff VRs (R704, R701, R707) and the screen VR (Fig. 2-8) fully counter-clockwise to eliminate luminance.
4. Gradually turn the screen VR clockwise to where single line of one of the colors appears.
5. Turn the cutoff VR of this color clockwise about 10 degrees.
6. Again turn the screen VR so that this color appears only faintly.
7. Adjust the other cutoff VRs so that the horizontal line becomes white.
8. After removing a jumper wire which are shorted at step 2), return the Cut off Service SW. to NORMAL, and then display a monochrome pattern.
9. With a dark picture, perform fine adjustment to obtain optimum white balance.
10. With a bright picture, adjust the red and green drive VRs for optimum white balance.

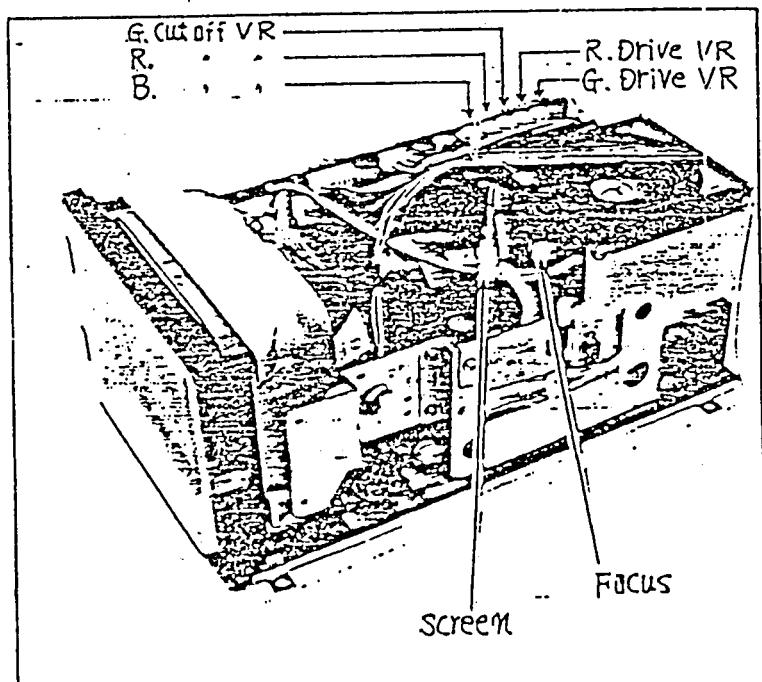


Fig. 2-8

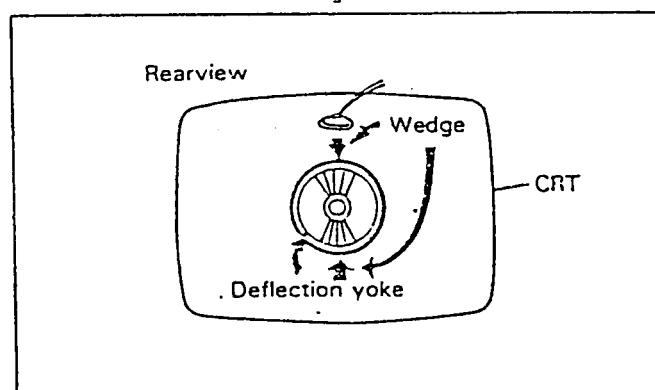
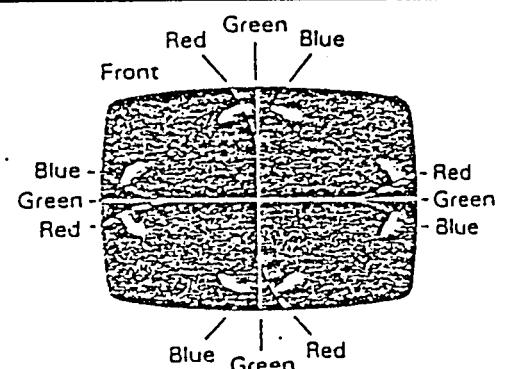


Fig. 2-6

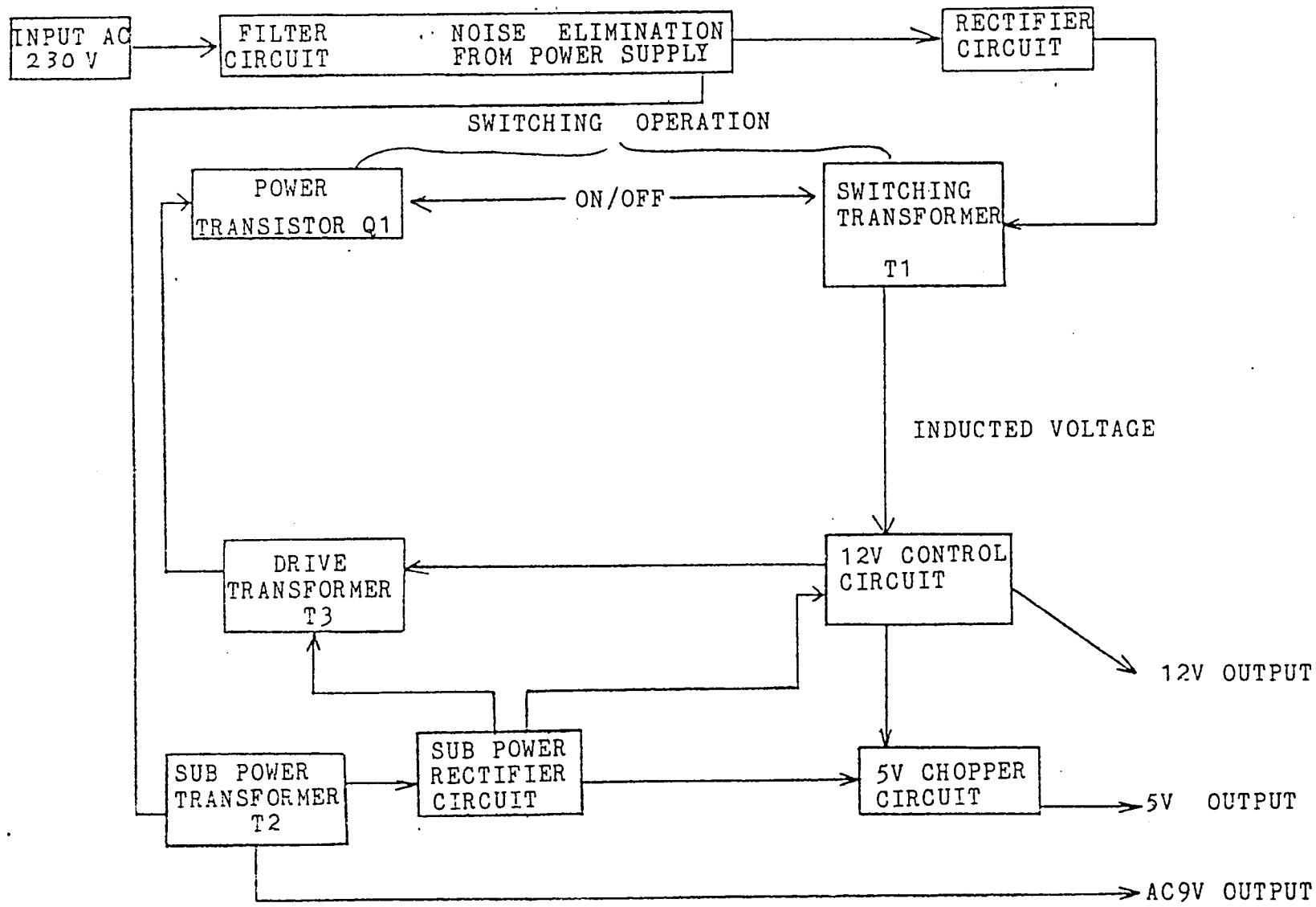


Tilting the yoke upward will move the lines as shown with the arrows.

Fig. 2-7

BLOCK DIAGRAM

(13) ベンチ (2)



1, specifications

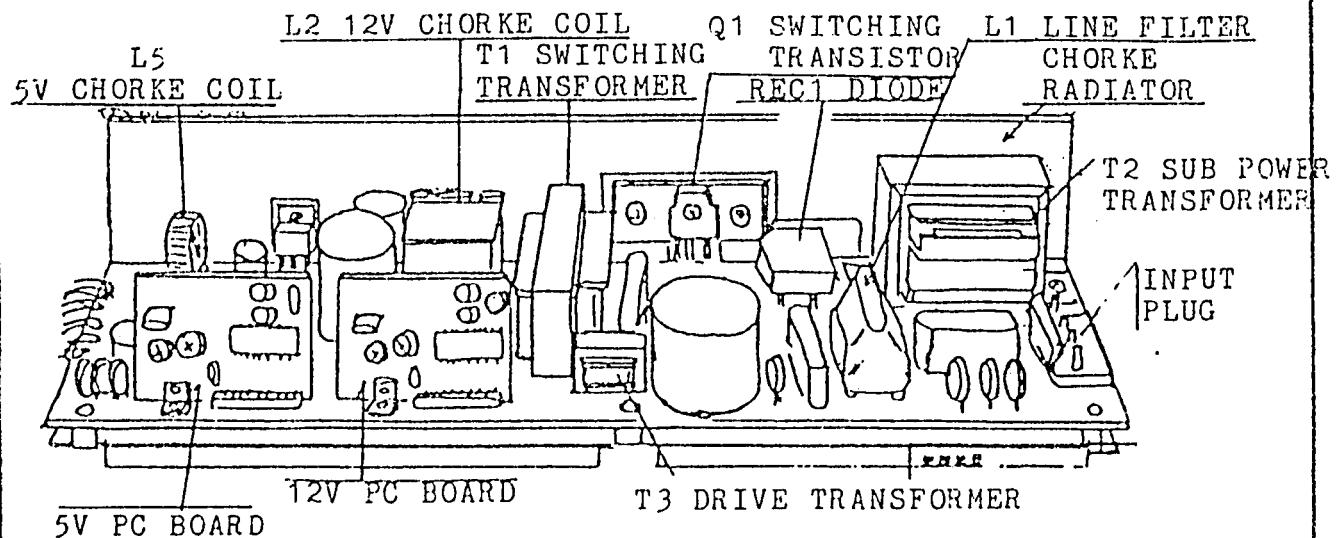
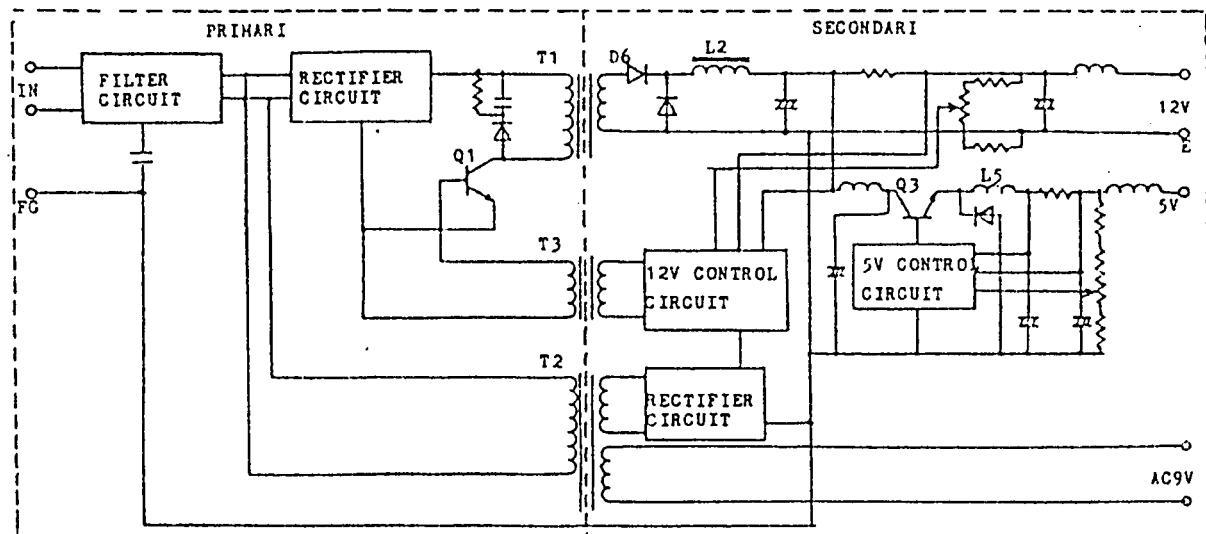
1-1 INPUT

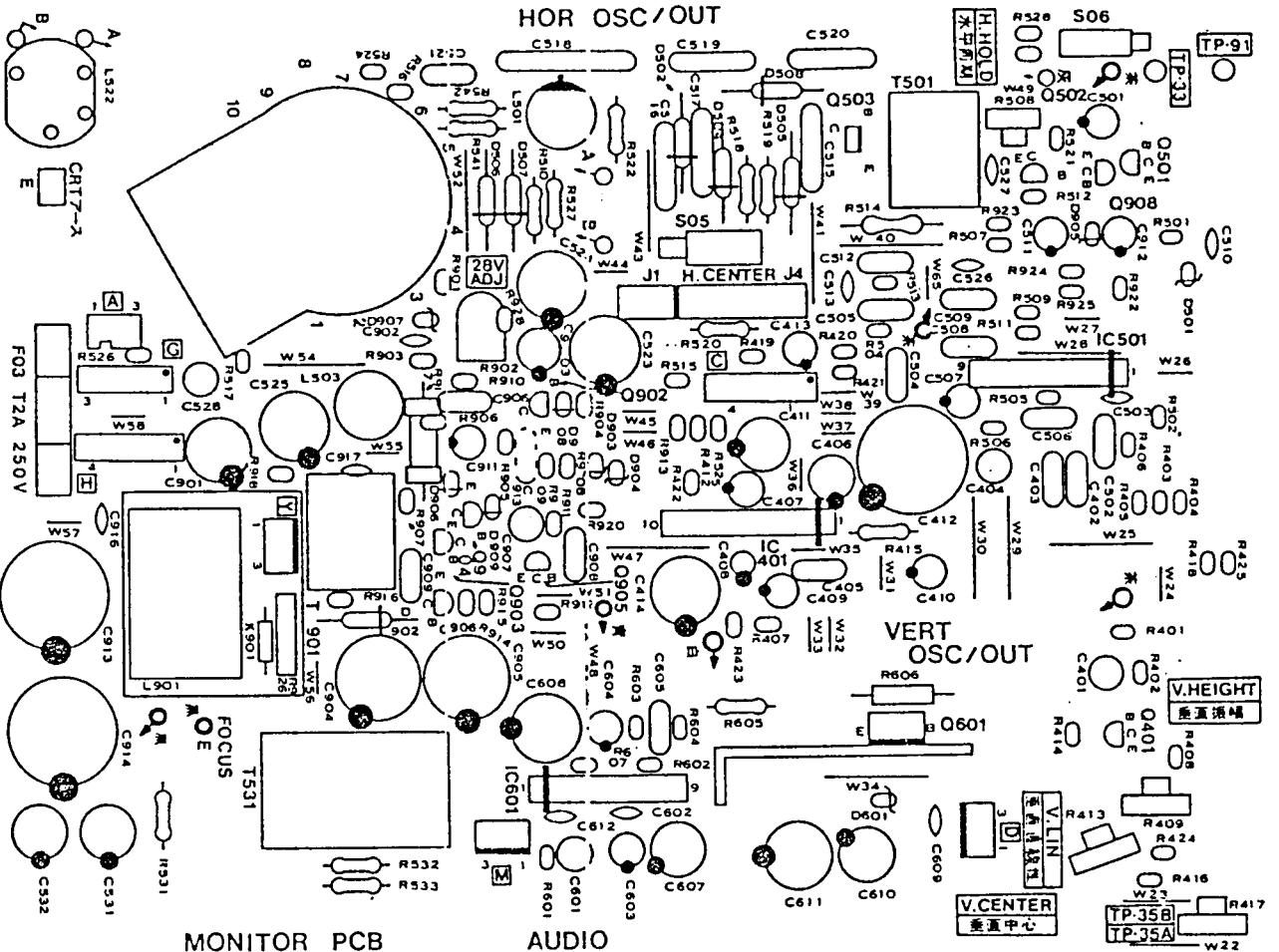
1-1-1 VOLTAGE AC 220V ±10% 50.60Hz
 1-1-2 POWER 75W typ
 1-1-3 SURGE CURRENT 25A max

1-2 OUTPUT

1-2-1 VOLTAGE 5V 2%, 12V 2%, AC9V 3%
 1-2-2 CURRENT 5V; 3.15A, 12V; 2.76A, AC9V; 200mA
 1-2-3 VARIATION 5V 3%, 12V 5%, AC9V 15%
 1-2-4 RIPPLE 5V; 150mV(p-p), 12V; 290mV(p-p)
 1-2-5 OVER CURRENT 5V; 3.6~4A
 PROTECTION 12V; 3.6~4A

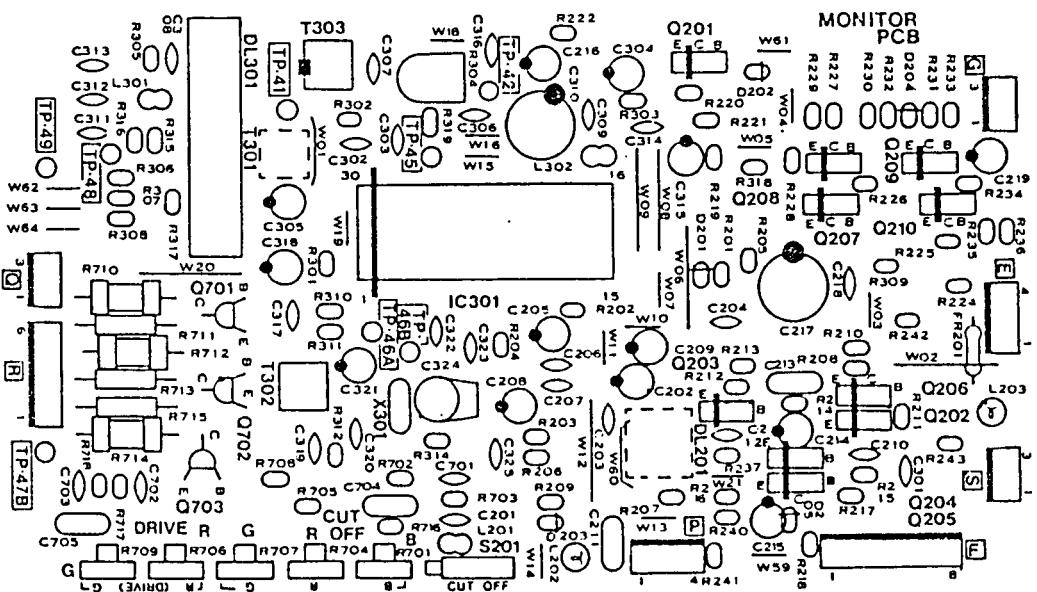
2, CIRCUIT



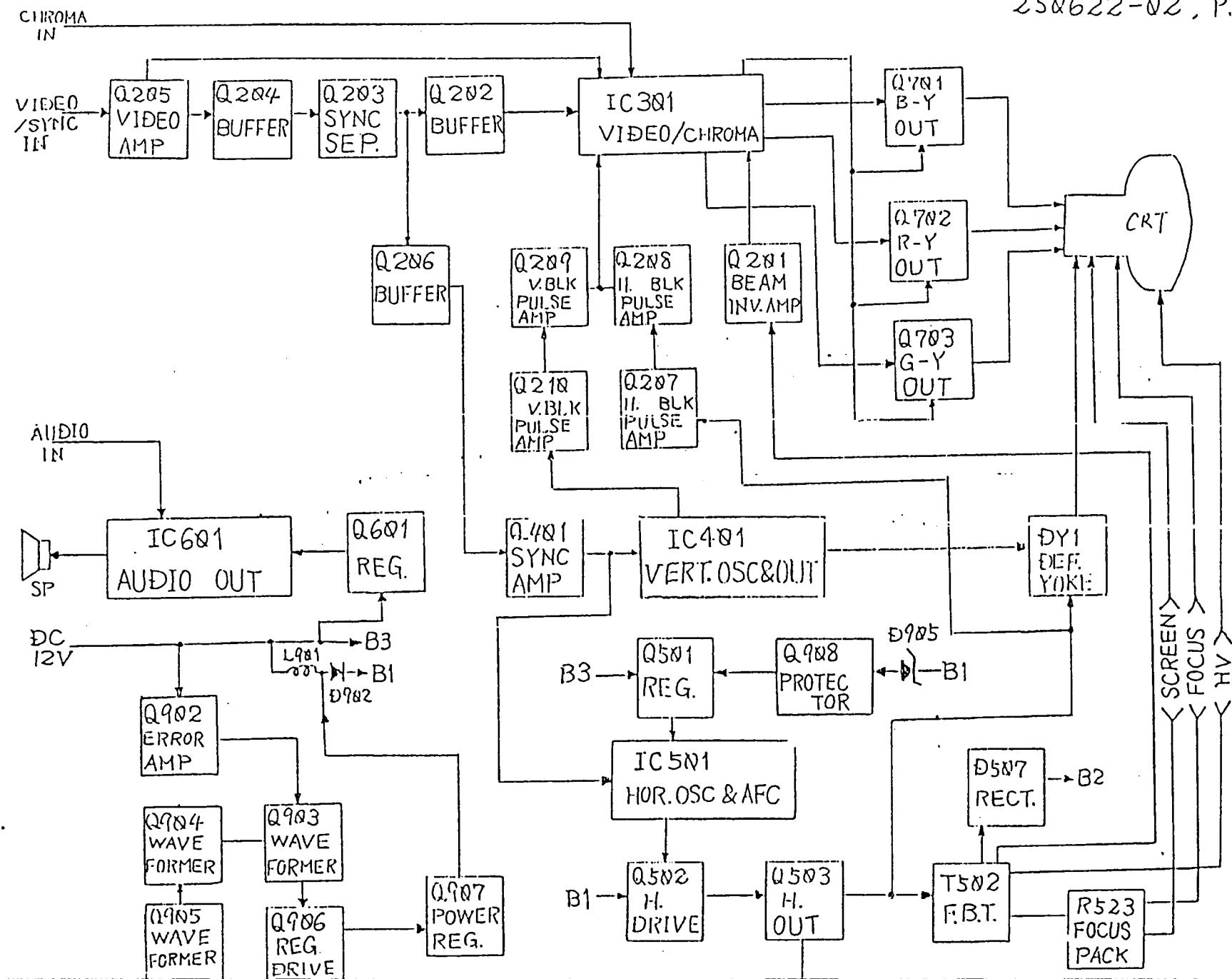


MONITOR PCB

AUDIO



25&622-02, P. 12.

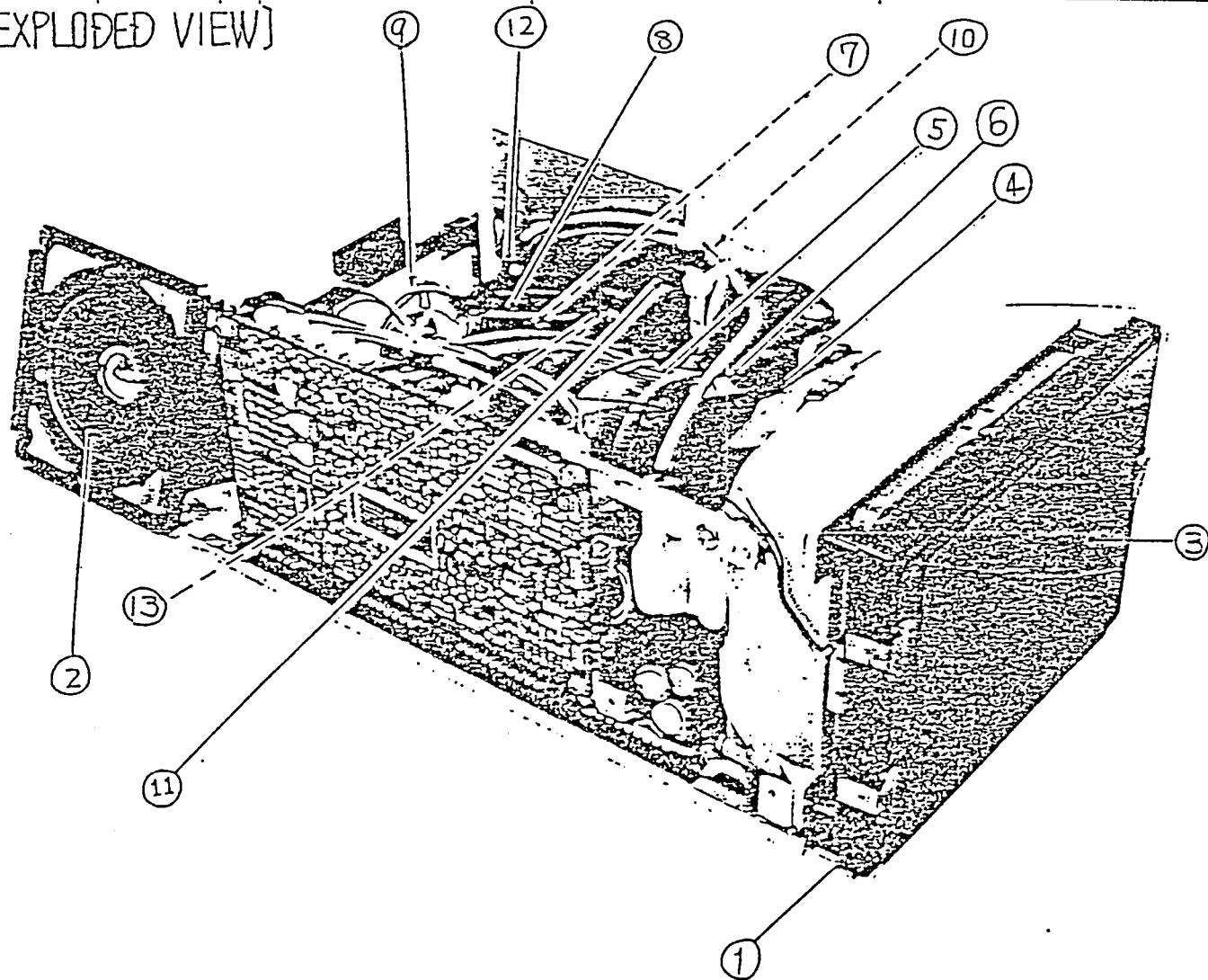


CHASSIS AND CABINET PARTS LIST

252622-52

VIEW No.	SYMBOL No.	PART No.	PART NAME	REMARK
1		ICM12Q22-Q&D	Front Panel Ass'y	
2		IHSAQ799-Q1C	Speaker	
3		ICM41779-A&1	Protector Glass	
4	V&1	△I5QBMB22-AF	Picture Tube	
5	DY1	△NCJ2621Q-Q&A	Def. Yoke	
6		—	Wedge	
7		—	PC Magnet	
8	T15&2	△CJ39587-Q&A	F. B. Transf.	
9		△C39158-D	CRT Socket	
10	Q19&7	2SD1118	Si. Transistor	Power regulator
11	R1523	△CJ49518-257-28	Focus Pack	FOCUS SCREEN
12		A46445	Focus Cover	(X2)
13	C&&1	△QCZ9217-1&2MIC	Cap.	1000P 3kV P

(EXPLODED VIEW)



(No.5443) 11

PARTS LIST

(Shared Darts in the Schematic Diagram)

258622-02 (11)

TRC-4223A (CONTROL PCB ASS'Y)

258622-82

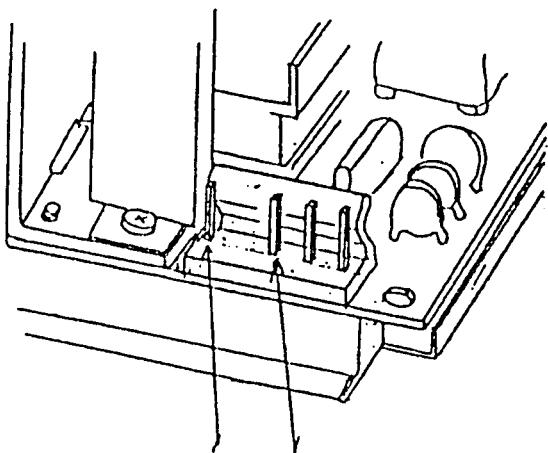
TRC-1223A-2(DEF. POWER REG. & AUDIO OUT PCB ASS'Y) .3/3

252622-3

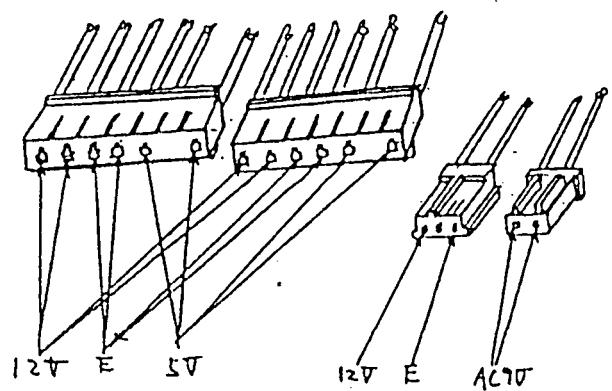
3. ALIGNMENT INSTRUCTION

1. INPUT OUTPUT CONNECTION

INPUT

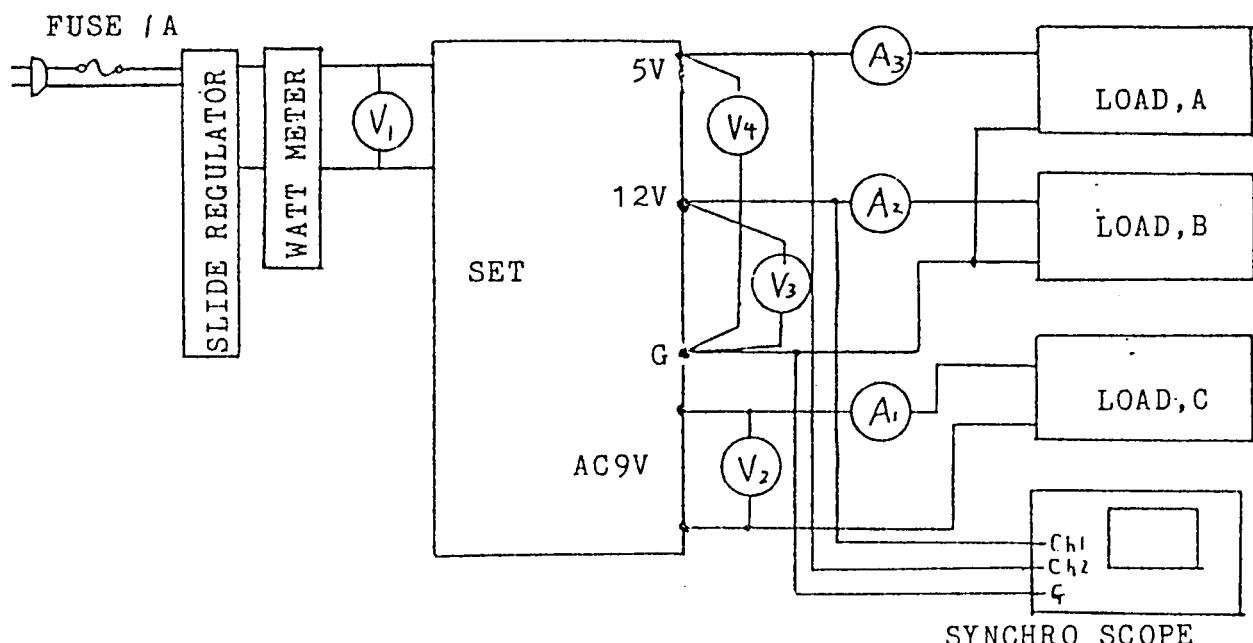


OUT PUT



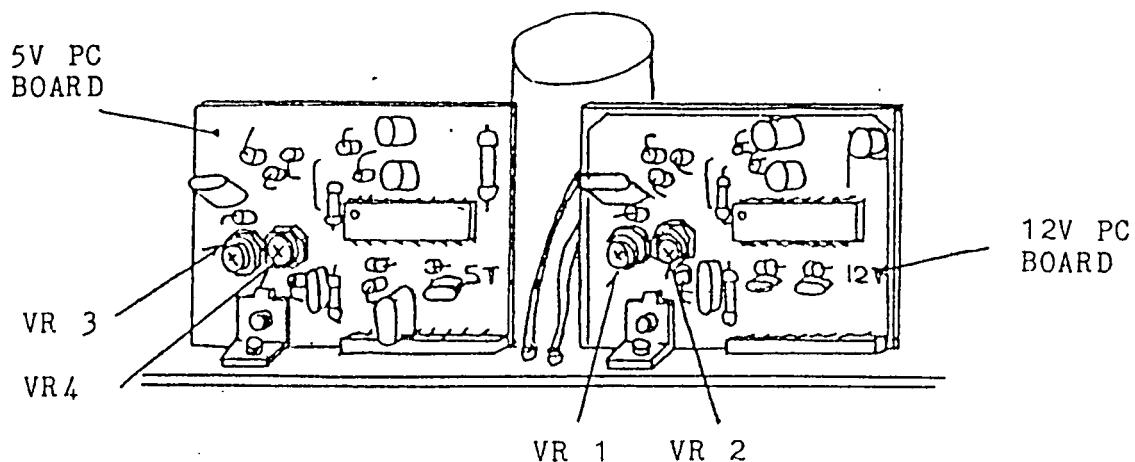
IN PUT 230V 50/60Hz

CONNECT :ON



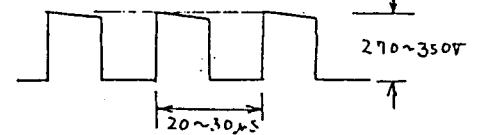
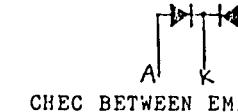
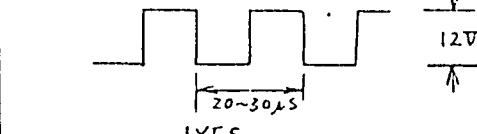
- 1) SLIDE REGULATOR
- 2) WATT METER
- 3) LOAD A,B
- 4) V1
- 5) V2
- 6) V3
- 7) V4
- 8) A1
- 9) A2,3
- 10) LOAD C

AC 220~240V	
AC WATT MATER	TYP 75W
ELECTRONIC LOAD	TYP 12V , 5A
AC VOLTAGE METER	TYP 120~240V
AC VOLTAGE METER	TYP 9V
DC VOLTAGE METER	TYP 12V
DC VOLTAGE METER	TYP 5V
AC CURRENT METER	TYP 200mA
DC CURRENT METER	TYP 3A
SLIDE RESISTOR	TYP 45Ω



Step	Item	Remarks For Adjustment
1	Connection	Connect the SET as Per SKETCH 6
2	Volume (VR)	Turn VR1,VR2,VR3,VR4 onPC Board for 5V,12V Till the End in Clockwise Rotation
3	AC Power ON	Set Slide Reguleter at 230° V and AC Power ON
4	Rated Current Setting	Set Circuit Loaded as Below 1) Load A DC 5V 3.15A 2) Load B DC 12V 2.76A 3) Load C AC 9V 200mA
5	Output Voltage Adjustment	Adjust VR2 and VR4 then Set in the Range of the Following Voltage 1) DC 5V (VR4) 4.970~5.030V 2) DC 12V (VR2) 11.950~12.050V
6	Operation of Over-Current Protection and Adjustment of the Point	Adjust and Set VR1,VR3 to Operate Over-Current Protection at the Following Values 1) DC 5V (VR3) 3.6~4A 2) DC 12V (VR1) 3.6~4A

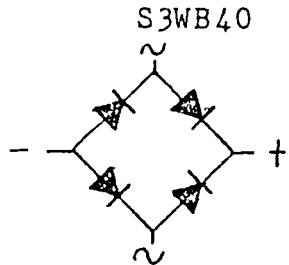
4. TROUBLE CHECK CHART

TROUBLE	CHECK POINT	CAUSES AND TEST	SOLUTION
NO OUTPUT	SOME SCRAP INSIDS OK	SHORT CIRCUIT BY SCRAP YES	CLEANING
NO AC 9V OUTPUT	SUPPLEMENTARY CIRCUIT OK	T2 TRANSFORMER SHORT OR OPEN YES T2 PRIMARY LEAD WHITE TO WHITE 160~200 Ω SECONDARY LEAD RED TO RED 9~12 Ω SECONDARY LEAD BLUE TO BLUE 3.2~3.7 Ω OK	CHANGE T2
IN CASE OF REC1 SHORT FUSE IS CUT	CHECK BRIDGE DIODE OK	REC2 S1VB-10 DIODE RECTIFIED VOLTAGE DC 12~15V REC1 S3WB40 SHORT OR OPEN YES	CHANGE REC1
IN CASE OF Q1 SHORT FUSE IS CUT	CHECK SWITCHING TRANSISTOR OK	Q1 2SC2792 SHORT OR OPEN YES	CHANGE Q1
	CHECK HIGH-SPEED RECTIFY DIODE OK	D6 ESAC85-009 SHORT OR OPEN YES	CHANGE D6
12V CONTROL CIRCUIT		CHECK BETWEEN COLLECTOR AND Emitter OF 2SC2792 IN Q1 BY SYNCHRO-SCOPE NO	CHANGE A BOARD OF 12V CONTROL
			
			
		YES 12V OUTPUT ADJUSTMENT SHIFT YES	RE-ALIGNMENT
5V output ONLY NO OUTPUT	CHECK SWITCHING TRANSISTOR OK	Q3 2SC2334 SHORT OR OPEN YES	CHANGE Q3
	CHECK DRIVE TRANSISTOR OK	Q4 2SA1020-00Y SHORT OR OPEN YES	CHANGE Q4
	CHECK HIGH-SPEED RECTIFY DIODE OK	D7 ESAC82-004 SHORT OR OPEN YES	CHANGE D7
5V CONTROL CIRCUIT		CHEC BETWEEN Emitter OF 2SC2334 AND GRUND IN Q4 BY SYNCHRO-SCOPE NO	CHANGE A BOARD OF 5V CONTROL
			
			
		YES 5V OUTPUT ADJUSTMENT SHIFT YES	RE-ALIGNMENT

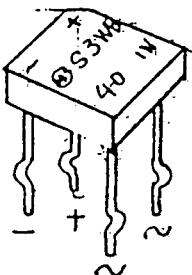
5, SEMICONDUCTOR OUTSIDE APPEARANCE

1, REC1

S3WB40

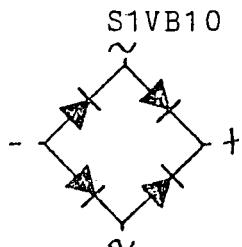


RECTIFIER STACKS DIODES

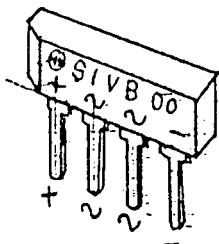


2, REC2

S1VB10



RECTIFIER STACKS DIODES

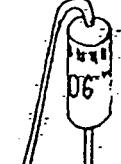


3, D1

ERB24-06C

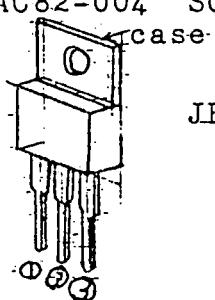
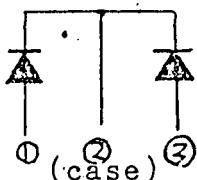


FAST RECOVERY DIODES



4, D6,7

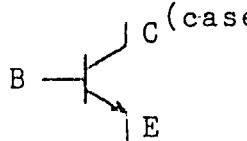
ESAC85-009 , ESAC82-004 SCHOTTKY BARRIER DIODES



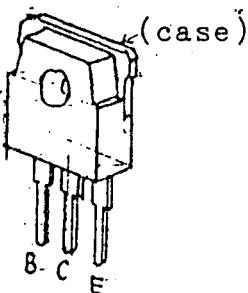
JEDEC : TO-220AB

5, Q1

2SC2625



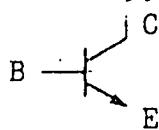
POWER TRANSISTOR



(case)

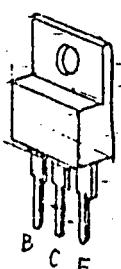
6, Q3

2SC2334



POWER TRANSISTOR

C (case)



JEDEC : TO-220AB

登録番号

10, PARTS LIST

Symbol	Part, No	Parts Name	Description	Safety Parts	Service Parts
TRANSFORMERS & COILS					
T1	68-4070A	SWITCHING TRANSFORMER		!	
T2	68-1109A	SUB POWER TRANSFORMER		!	
T3	68-0853A	DRIVE TRANSFORMER		!	
L1	68-1606A	UF2327	LINE FILTER CHORKE		
L2	68-1366D	SKU-33-B8	CHORKE COIL		
L3	68-0306A	5μH	CHORKE COIL		
L4	68-0013B	FN-R8S	CHORKE COIL		
L5	68-1351A	SK11-2-100	CHORKE COIL		
L6	68-0306A	5μH	CHORKE COIL		
TRANSISTORS & DIODES					
Symbol No. with Q:Transistor			Symbol No. with REC:Diode		
Symbol No. with D:Diode					
Q1	68-0130C	2SC2625	SWITCHING TRANSISTOR	!	0.5%
Q3	68-0040C	2SC2334-K	SWITCHING TRANSISTOR		0.2%
Q4	68-2001A	2SA1020-0,Y	TRANSISTOR		0.1%
REC1	68-0345A	S3WB-40	DIODE	!	0.1%
REC2	68-2254A	S1VB-10	DIODE		0.1%
D1	68-0036C	ERB24-06C	DIODE		0.1%
D6	68-0035D	ESAC-85-009	DIODE		0.1%
D7	68-0035B	ESAC-82-004	DIODE		0.1%
ICs					
IC1	68-1912A	MB3759	IC	!	0.1%
IC2	68-1912A	MB3759	IC	!	0.1%
CAPACITORS					
Part Name. with CC:Ceramic Capacitor					
Part Name. with CMP:Metallized Polyester Film Capacitor					
Part Name. with CPS:Polyester Film Capacitor					
Part Name. with CEE:Aluminum Electolytic Capacitor					
C1	68-2702L	CMP103A125K-N	CMP CAPACITOR	!	
C2	68-2811D	CC102A2500K	CC CAPACITOR	!	
C3	68-2811D	CC102A2500K	CC CAPACITOR	!	
C4	68-2811E	CC222A2500M	CC CAPACITOR	!	
C5	68-2811E	CC222A2500M	CC CAPACITOR	!	
C6	68-2702R	CMP104A125K-N	CMP CAPACITOR	!	
C7	68-2610A	CEE471D200R	CEE CAPACITOR	!	
C8	68-2709S	CMP104A630K-N	CMP CAPACITOR	!	
C9	68-2812A	CC221A1000K	CC CAPACITOR	!	
C11	68-0341R	CEE101A35V	CEE CAPACITOR	!	
C12	68-2814D	CC222A2000K	CC CAPACITOR	!	
C13	68-2814D	CC222A2000K	CC CAPACITOR	!	
C14	68-2610B	CEE472D25Q	CEE CAPACITOR	!	
C15	68-2701K	CMP224A63K-N	CMP CAPACITOR	!	
C16	68-2708D	CPS104A50K-N	CPS CAPACITOR	!	
C17	68-0342R	CEE222A16V	CEE CAPACITOR	!	
C18	68-2708D	CPS104A50K-N	CPS CAPACITOR	!	
C19	68-0342S	CEE332A16V	CEE CAPACITOR	!	

Symbol	Part, No	Part Name	Description	Safety Part.	Service Part
C21	68-0343F	CEE102A10V	CEE CAPACITOR		
C22	68-2701K	CMP224A63K-N	CMP CAPACITOR		
C23	68-27080	CPS104A50K-N	CPS CAPACITOR		
C24	68-0343F	CEE102A10V	CEE CAPACITOR		
C25	68-27080	CPS104A50K-N	CPS CAPACITOR		
C27	68-0341E	CEE479A50V	CEE CAPACITOR		
C28	68-2708I	CPS103A50K-N	CPS CAPACITOR		
C29	68-0341F	CEE100A50V	CEE CAPACITOR		
C30	68-2708F	CPS332A50K-N	CPS CAPACITOR		
C31	68-0341E	CEE479A50V	CEE CAPACITOR		
C32	68-2708I	CPS103A50K-N	CPS CAPACITOR		
C33	68-27080	CPS104A50K-N	CPS CAPACITOR		
C34	68-0341E	CEE479A50V	CEE CAPACITOR		
C36	68-2811G	CC472A2500Z	CC CAPACITOR		
C37	68-2811G	CC472A2500Z	CC CAPACITOR		
C40	68-0341F	CEE100A50V	CEE CAPACITOR		
C41	68-27080	CPS104A50K-N	CPS CAPACITOR		

RESISTORS

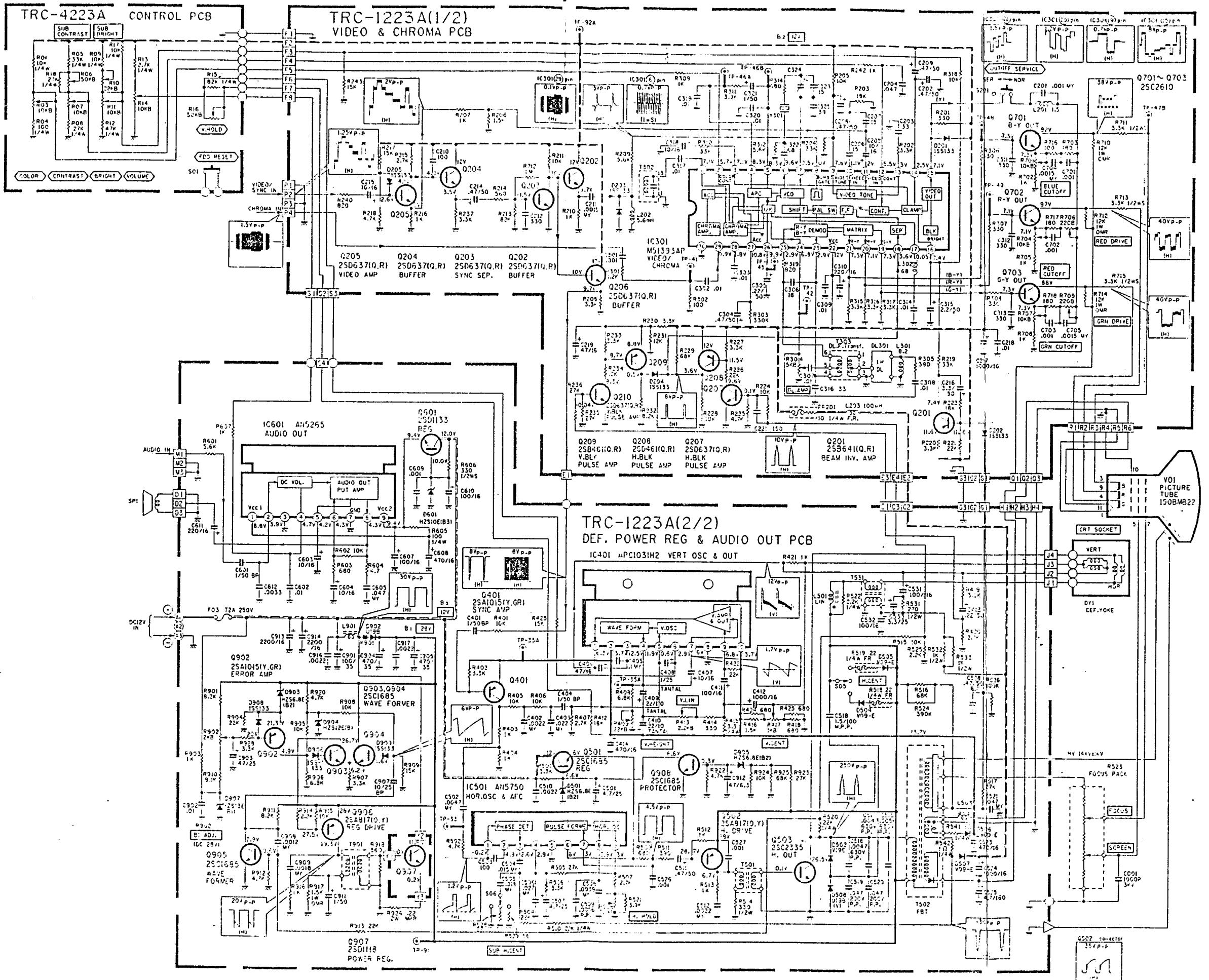
Part Name.with RD:Carbon Resistor

Part Name.with SRM:Metal Oxide Film Resistor

R1	68-2503K	8D-13	POWER SHERMISTOR	!	0.5%
R2	68-4951Y	SRM15K-J3A	SRM RESISTOR	!	
R3	68-4943Y	SRM100-J2A	SRM RESISTOR	!	
R4	68-0332Y	RD22-J1/2A	RD RESISTOR	!	
R5	68-4937A	SRM10-J1A	SRM RESISTOR	!	
R9	68-4937A	SRM10-J1A	SRM RESISTOR	!	
R10	68-4937A	SRM10-J1A	SRM RESISTOR	!	
R11	68-0353A	MANGANEN WIRE			
R12	68-0299V	RD30K-J1/4D	RD RESISTOR	!	
R13	68-0298M	RD1K-J1/4D	RD RESISTOR	!	
R14	68-0299C	RD4.7K-J1/4D	RD RESISTOR	!	
R15	68-0298R	RD1.6K-J1/4D	RD RESISTOR	!	
R16	68-0297S	RD150-J1/4D	RD RESISTOR	!	
R17	68-0280S	RD820-J1/4B	RD RESISTOR	!	
R18	68-4937A	SRM10-J1A	SRM RESISTOR	!	
R19	68-0299V	RD30K-J1/4D	RD RESISTOR	!	
R20	68-0353A	MANGANEN WIRE			
R21	68-0298M	RD1K-J1/4D	RD RESISTOR	!	
R22	68-0298Y	RD3.3K-J1/4D	RD RESISTOR	!	
R24	68-0298V	RD2.4K-J1/4D	RD RESISTOR	!	
R25	68-0281K	RD4.7K-J1/4B	RD RESISTOR	!	
R26	68-0281S	RD10K-J1/4B	RD RESISTOR	!	
R27	68-0300Y	RD470K-J1/4D	RD RESISTOR	!	
R30	68-0299Q	RD18K-J1/4D	RD RESISTOR	!	
R31	68-0299G	RD6.8K-J1/4D	RD RESISTOR	!	
R32	68-0300I	RD100K-J1/4D	RD RESISTOR	!	
R33	68-4937A	SRM10-J1A	SRM RESISTOR	!	
R34	68-0298S	RD1.8K-J1/4D	RD RESISTOR	!	
R35	68-0281M	RD5.6K-J1/4B	RD RESISTOR	!	
R36	68-0281M	RD5.6K-J1/4B	RD RESISTOR	!	
R37	68-0300I	RD100K-J1/4D	RD RESISTOR	!	
R38	68-0299V	RD30K-J1/4D	RD RESISTOR	!	
R40	68-0299M	RD12K-J1/4D	RD RESISTOR	!	
R41	68-0298A	RD330-J1/4D	RD RESISTOR	!	

支拂番号

Symbol	Part, No	Part Name	Description	Safety Part	Service Part
R42	68-0300I	RD100K-J1/4D	RD RESISTOR		
R45	68-0299A	RD3.9K-J1/4D	RD RESISTOR		
R50	68-3007Q	RD100K-J1/4B	RD RESISTOR	!	
SEMI FIXED RESISTOR					
VR1	68-0119B	RGS6-FAN500			0.2%
VR2	68-0119F	RGS6-FAN1K		!	0.2%
VR3	68-0119B	RGS6-FAN500			0.2%
VR4	68-0119F	RGS6-FAN1K			0.2%
MISCELLANEOUS					
M1	68-4114A	PC BOARD (A)		!	
M2	68-4115A	PC BOARD (B) 1/2		!	
M3	68-4505A	JOINT P=7.5mm			
M4	68-4505B	JOINT P=10mm			
M5	68-4505C	JOINT P=12.5mm			
M6	68-4505D	JOINT P=15mm			
M6	68-3521F	ANGLE PLUG , M34-09-30-134P			
M7	68-3514C	PLUG , 5285-04A		!	
M8	68-3516A	CONNECTOR 2P ASS			0.2%
M9	68-3519A	CONNECTOR 6P ASS			0.2%
M10	68-3519A	CONNECTOR 6P ASS			0.2%
M11	68-3517A	CONNECTOR 3P ASS		!	0.2%
M12	68-4003L	TUBING (UL)			0.5%
MECHANICAL PART					
M13	68-5086A	RADIATOR (A)			
M14	68-5087A	RADIATOR (B)			
M15	68-5082A	RADIATION SEAT (SARCON 45F)		!	
M16	68-0026B	RADIATION SEAT TO-220 (SARCON 45F)		!	0.2%
M17	68-0352A	RADIATION SEAT TO-3P (SARCON 45F)		!	0.5%
M18	68-0076A	BUSHING		!	
M19	68-0025A	BUSHING (C)		!	
M20	68-5078A	BAND (KM-85)			
M21	68-0064A	L ANGLE			
M22	68-5083A	SIIRUDO PLATE			
M23	68-5088A	LABEL			
SCREWS					
M24	68-5800C	BIND HEAD 3.0×6mm			
M25	68-5800D	BIND HEAD 3.0×8mm			
M26	68-0015E	BIND HEAD 3.0×6mm (SUS)			
M27	68-5802B	W-SEMS 3.0×6mm			
M28	68-5802D	W-SEMS 3.0×10mm			
M29	68-5089A	NYLON RIVET			
PCB ASS					
12V	68-5100	12V PC BOARD ASS		!	0.2
5V	68-5099	5V PC BOARD ASS			0.2
空欄番号					



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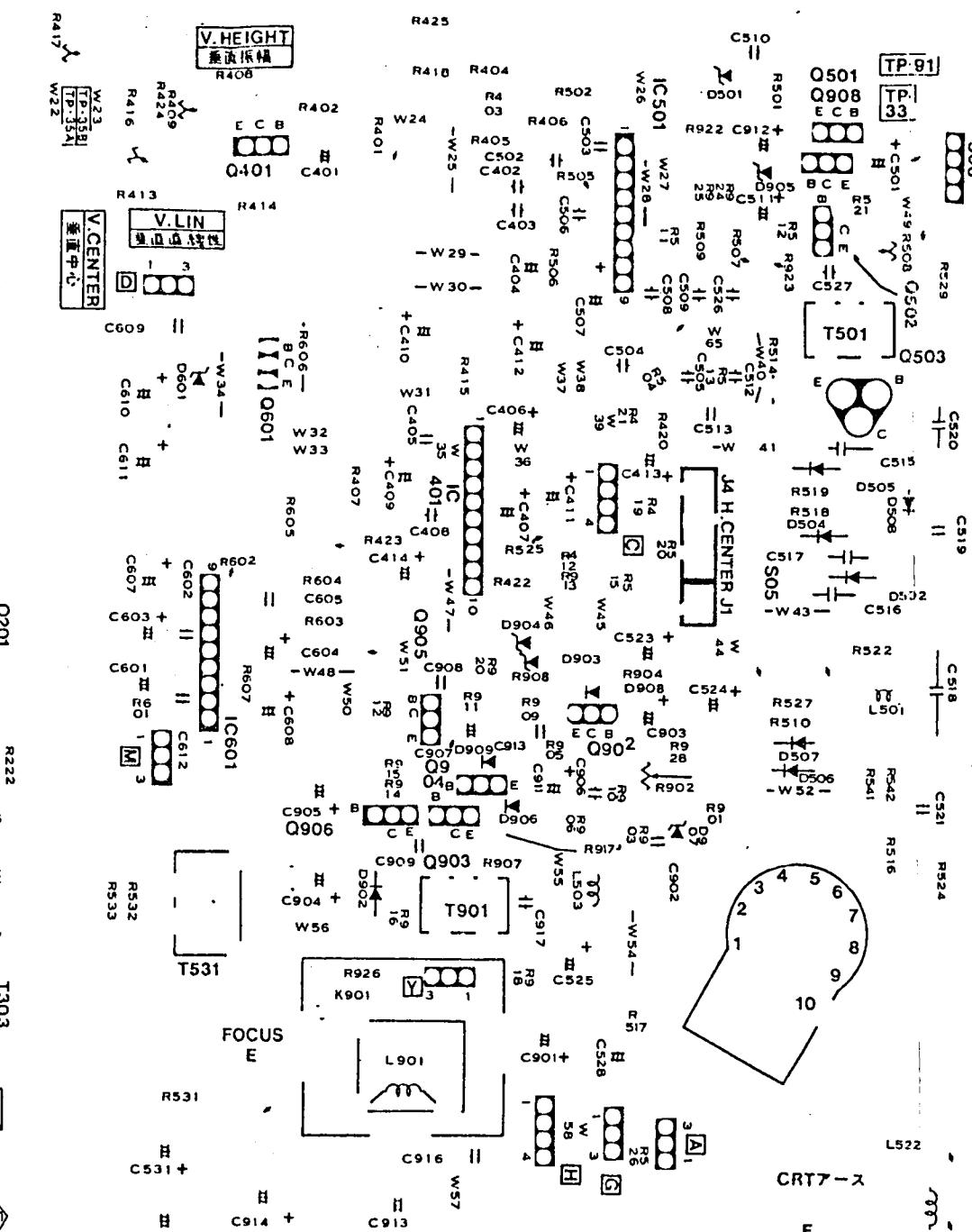
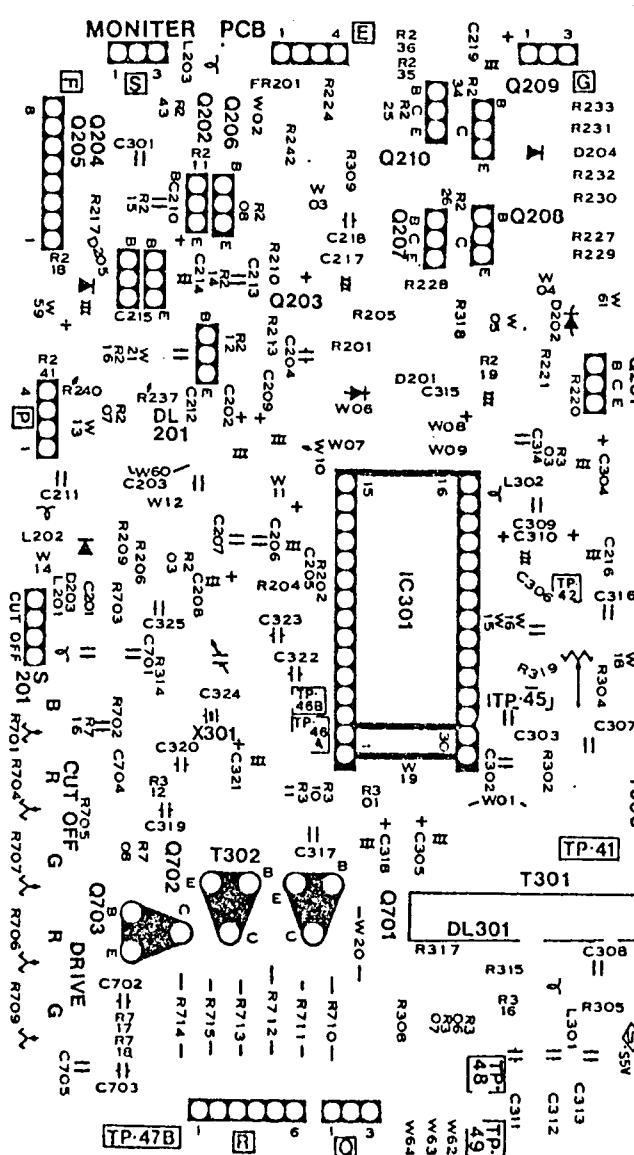
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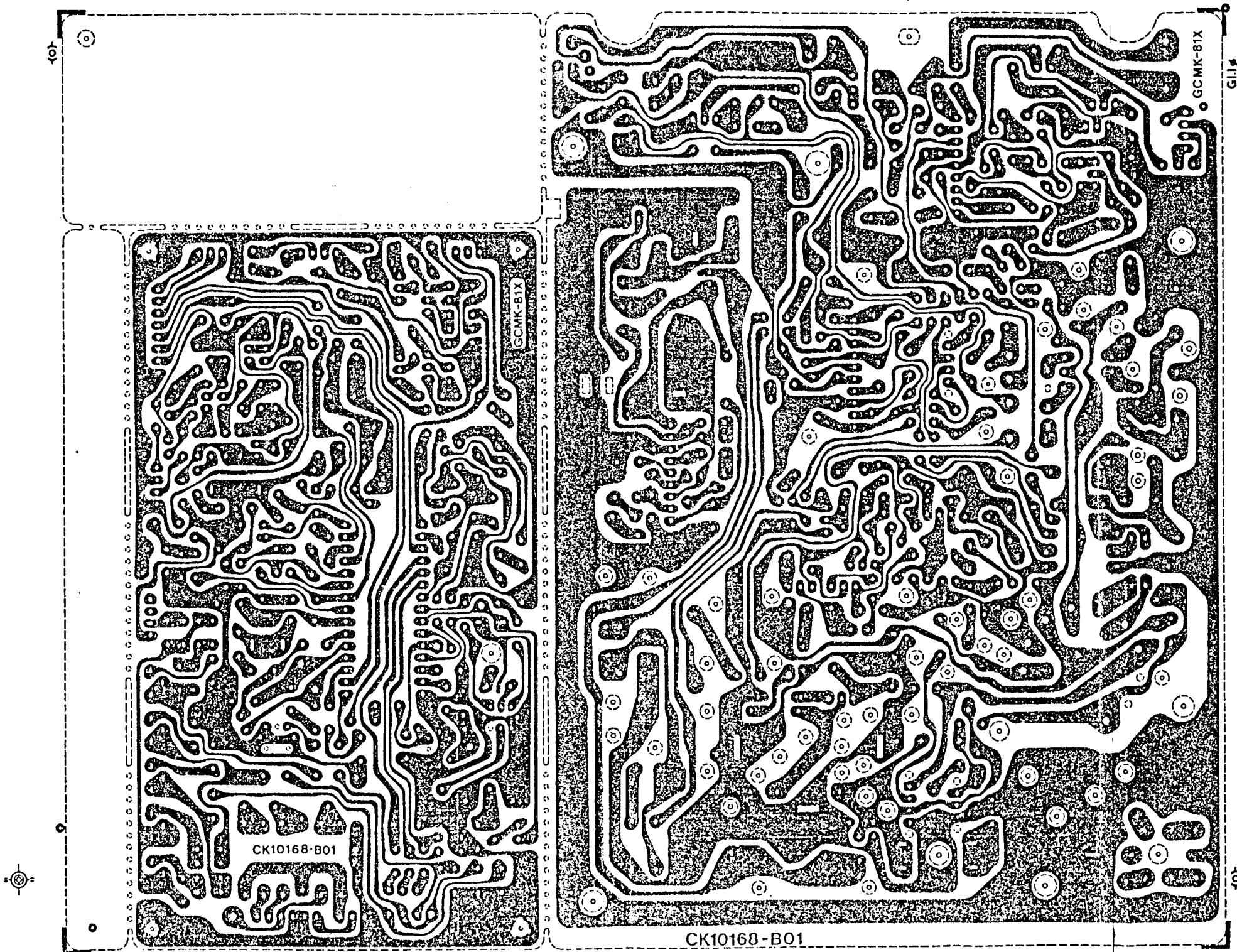
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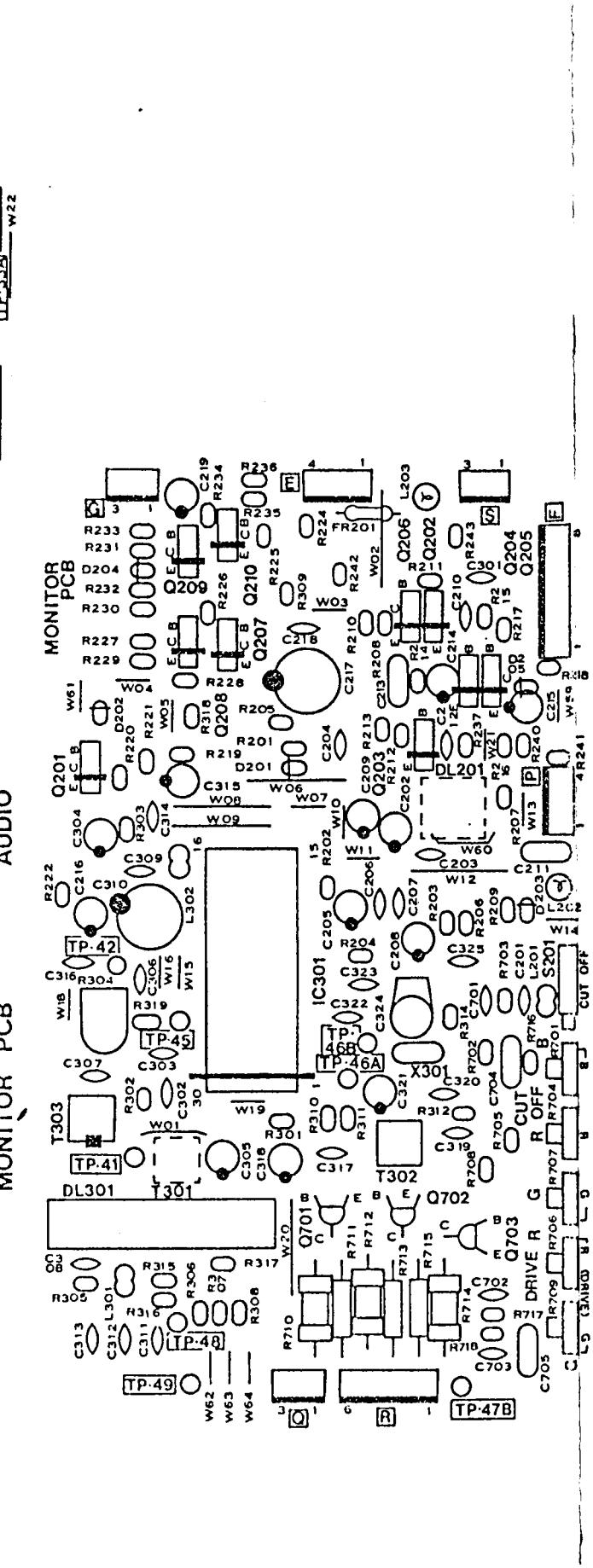
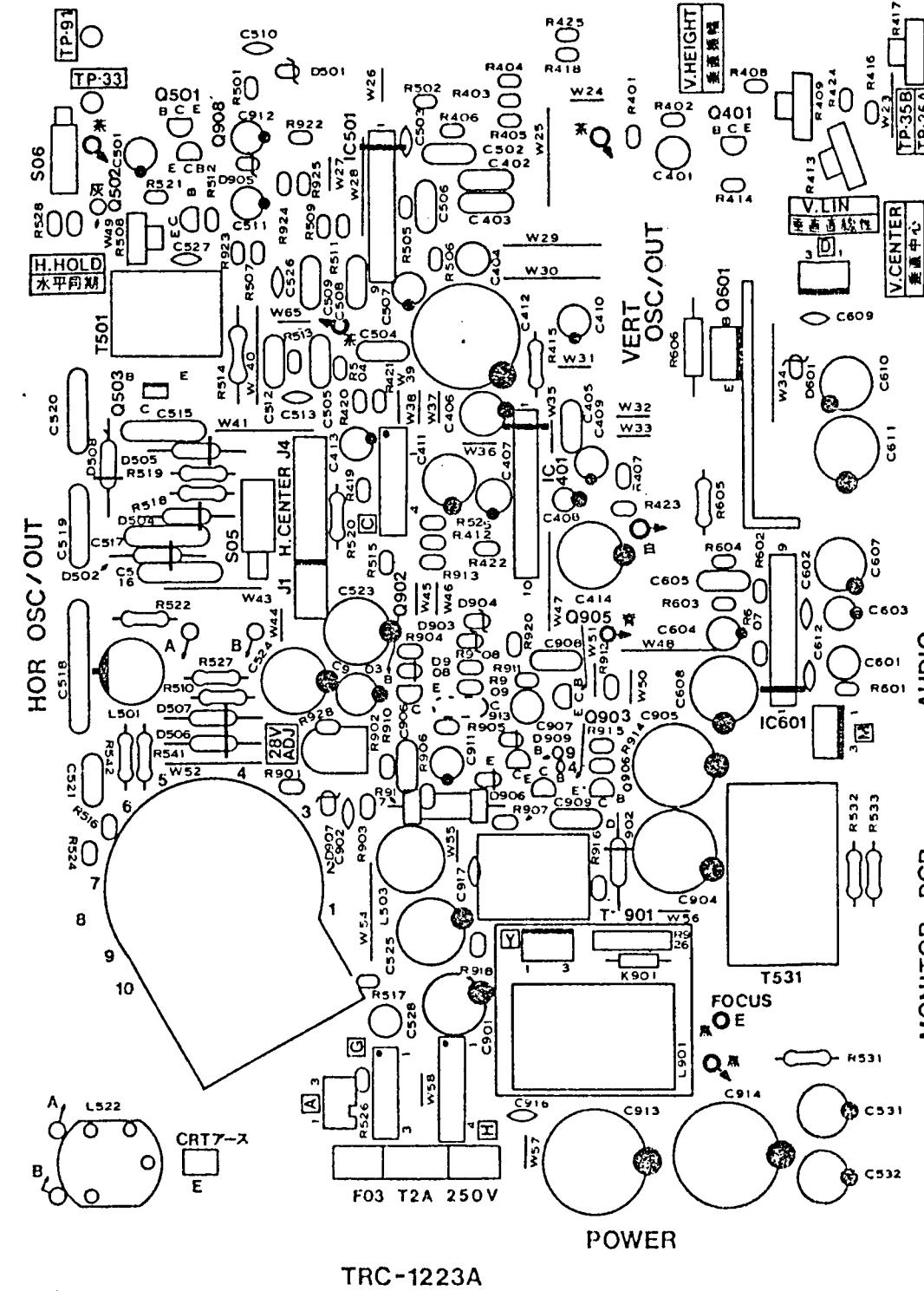
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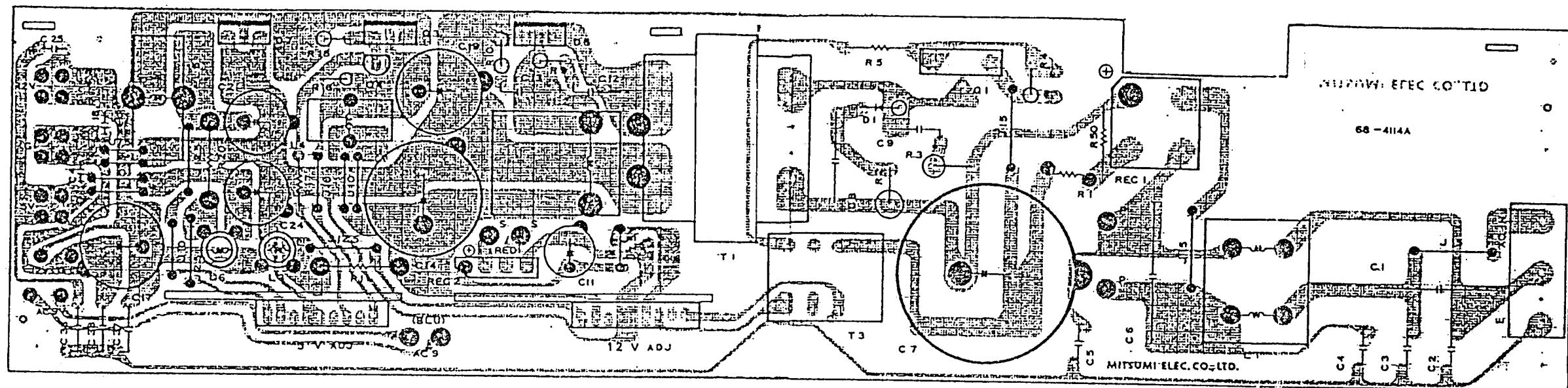
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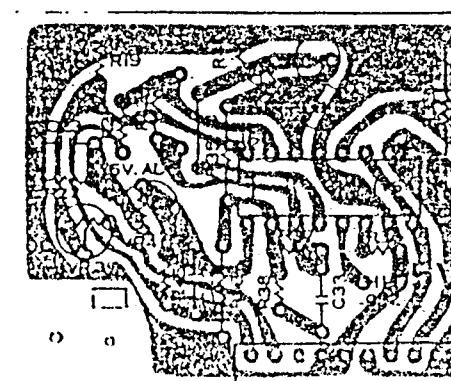




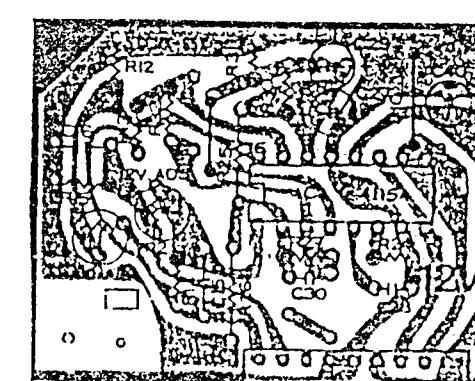
8, PRINTED CIRCUIT BOARD



MAIN PC BOARD

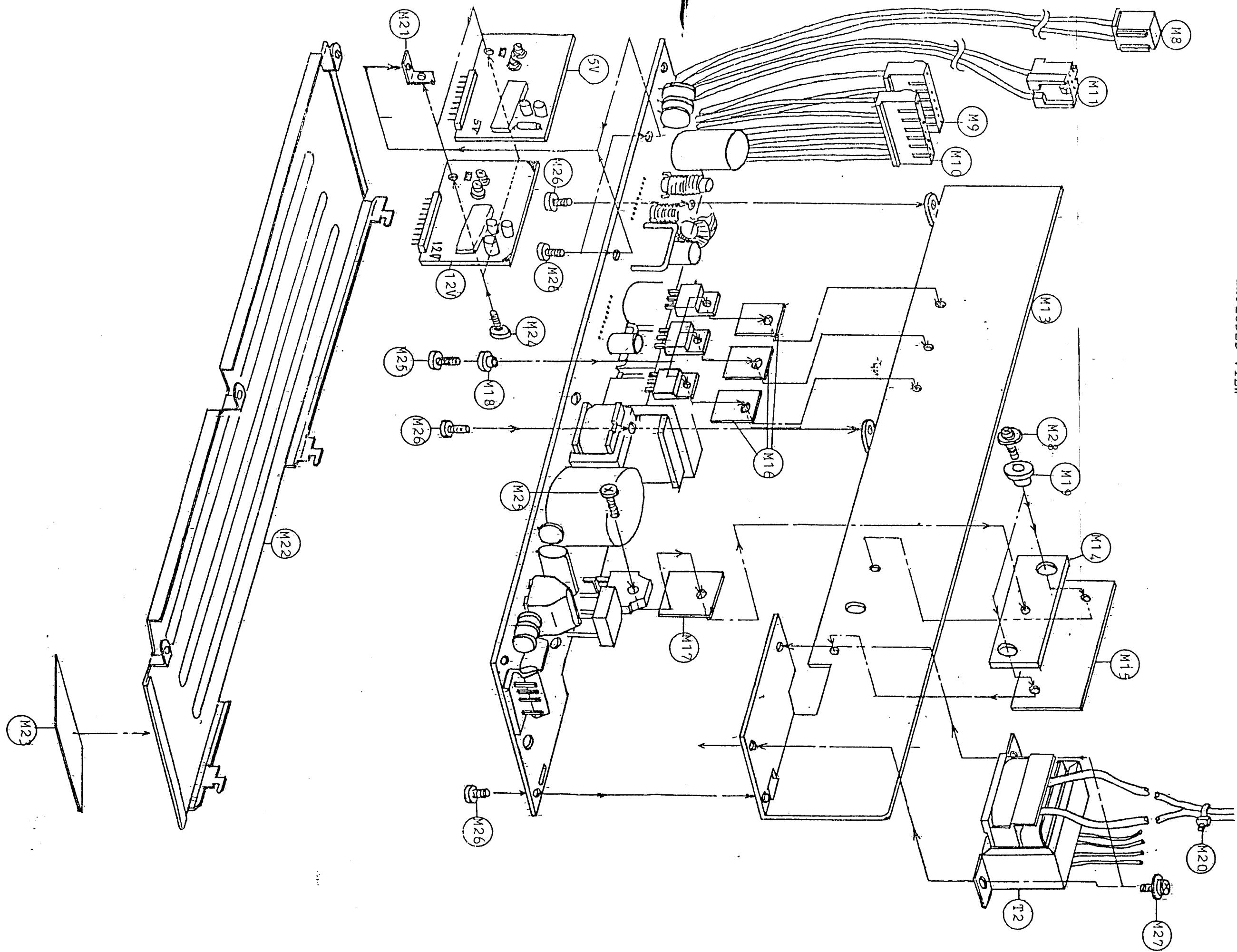


5V PC BOARD

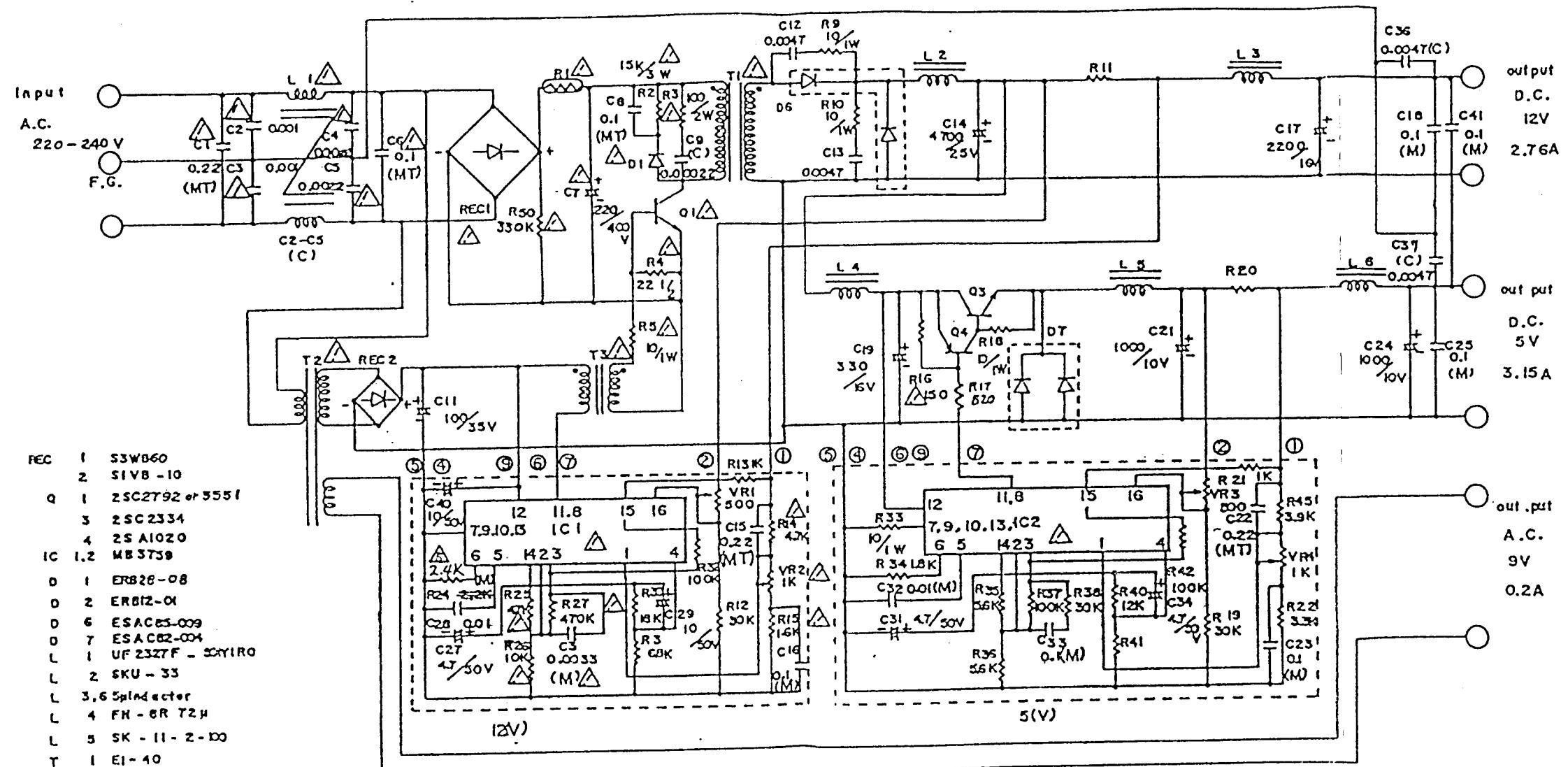


12V PC BOARD

9. EXPLODED VIEW AND PARTS LISTS



7. SCHEMATIC DIAGRAM



CAPACITOR

(M) POLYESTER FILM CAPACITOR
 (MT) METALLIZED POLYESTER FILM CAPACITOR
 (C) CERAMIC CAPACITOR

NOTE

ALL CAPACITANCE ARE IN MICROFARADS
 ALL RESISTANCE VALUES ARE IN OHMS $\frac{1}{4}W$,
 UNLESS OTHERWISE SPECIFIED IN THE DIAGRAM.

△ CRITICAL COMPONENT